



Standard profiles

Exlabesa Extrusion Opole sp. z o. o.

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QUALANOD
ISO 9001
CE

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EXLABESA
INDUSTRY

Made in Opole

Exlabesa chose Tulowice, a city in the southwest of the country and 30 minutes from Opole, to create an efficient center that allowed us to enter the markets of Europe Central and Eastern Europe. It is also worth noting the privileged location of Poland on the European continent, as well as the excellent infrastructure it has developed in recent decades.

Exlabesa was established in Poland in 2008 at a site that previously housed a ceramics factory that produced tableware for the entire world. The production located in Poland is heavily involved in local employment, for both Tułowice and Opole.

The 17 000-square-meter factory has been converted and adapted to produce aluminium profiles, with three profile extrusion presses, an anodizing center that was launched in 2014, and a machining center put into operation in 2019.

Massive. Beautiful.
Efficient.



Production of sections aluminium

There are three extrusion presses at the disposal of Exlabesa Extrusion Opole's customers. sections: a press with a pressure of 1600 t (7"), a press with a pressure of 2000 t (7") and a press with a pressure of 3500 t (10"), providing opportunities to produce profiles of large dimensions - up to 14 kg/m of profile weight (outline of a 200x200 mm square, a circle with a diameter of 300 mm, a rectangle of 415x30 mm).

Available aluminium alloys

EN AW-1070*;
EN AW-6060 (DIN AlMgSi 0.5 F19);
EN AW-6061* (DIN AlMgSiCu);
EN AW-6063 (DIN AlMgSi 0.5 F22);
EN AW-6106* (DIN AlMgSiMn);
EN AW-6005A (DIN AlMgSi 0.7 F27);
EN AW-6101B* (DIN E-AlMgSiMn);
EN AW-6082 (DIN AlMgSi 1 F28).

*On special order

Production is based on European Standards

PN-EN 573-3 standard

Aluminium and aluminium alloys. Chemical composition and types of products processed plastically. Part: chemical composition.

PN-EN 755-2 standard

Aluminium and aluminium alloys. Rods, tubes and extruded sections. Part 2: mechanical properties.

PN-EN 755-9 standard

Aluminium and aluminium alloys. Bars, tubes and extruded sections. Part 9: Tolerances of dimensions and shape.

Additional information

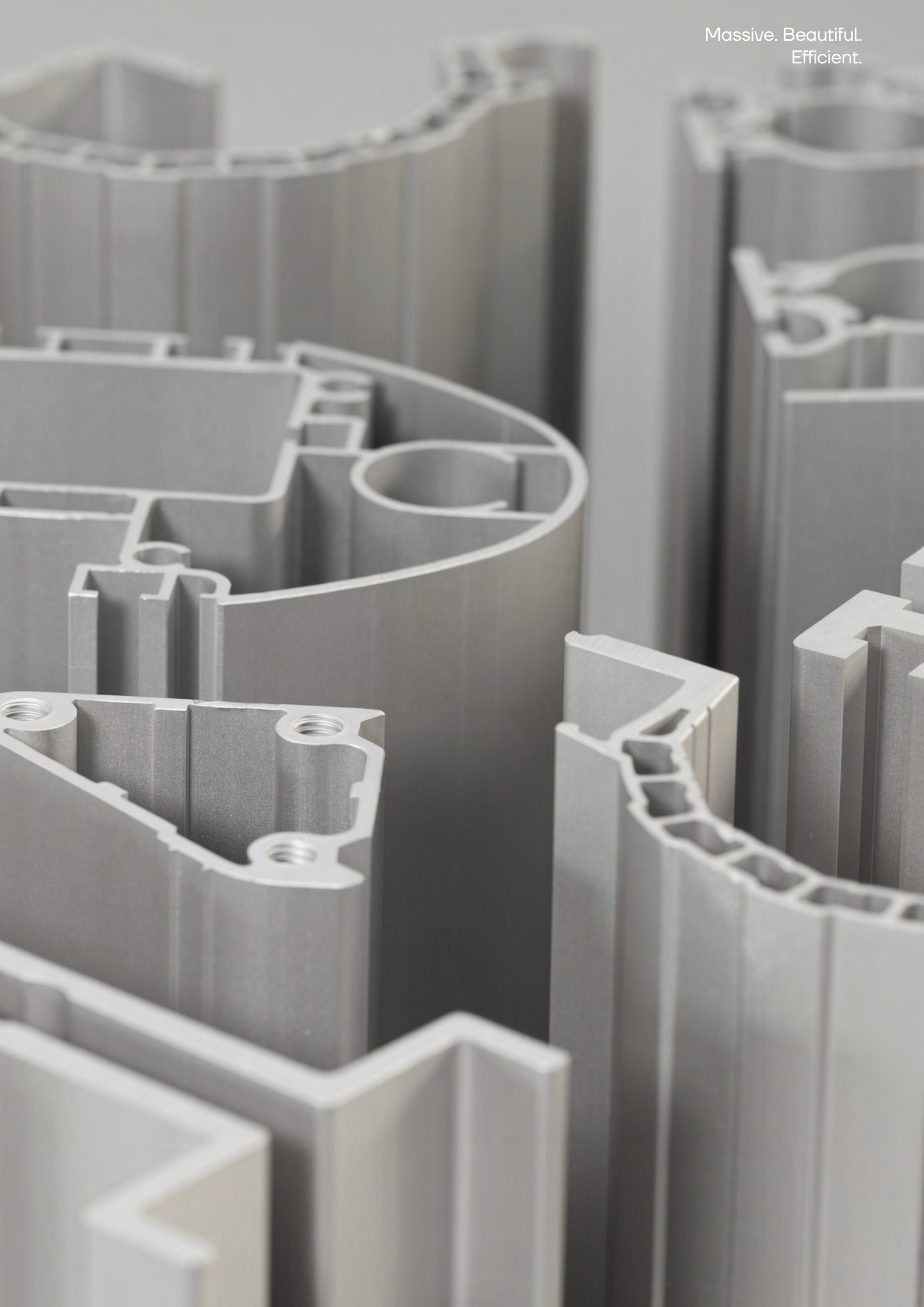
Depending on the presses, we can offer different maximum stamping lengths.

Press 1600 t (7") Has the ability to press a profile in its entirety up to 8 m.

Press 2000 t (7") Has the ability to press a profile in its entirety up to 14 m.

Press 3500 t (10") Has the ability to press a profile in its entirety up to 14 m. On the 3500 t press (10") has the ability to press up to 17 m. only in T4 hardness.

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Efficient.



Anodising

Created to protect

Exlabesa Extrusion Opole also offers, profiles with anodizing treatment profiles of lengths up to 7.0 m, with an anodic coating thickness of 5 to 25 μm .

Available colors: natural satin; champagne; inox; bronze; black.

Additional information

Profile lengths:

We offer profiles between 3 and 7 m in length as standard.

Anodized profiles will have marker marks after anodizing, marker trimming is possible as an additional service.

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Efficient.



CNC machining

Shapes guided by your dimensions

- 5-axis machining center
- Drilling, milling and cutting
- Multifunction tool
- Long profile up to 15 000 mm
- C axis +90 degrees to -90 degrees (0.01 degree increments)
- Machining accuracy ± 0.1 mm (linear position)
- Maximum drill diameter for aluminium 20 mm (at 0 degrees)
- Straight milling (maximum depth) 15 mm
- Threading in solid material (aluminium) M12
- Renishaw probe measuring system
- 3D technology in 5 axes
- Cutting tolerance of 0.5 mm / and 1° in inclination
- Profile width up to 600 mm
- Profile height up to 320 mm
- Possible precision cutting service max. 9 m with ± 1 mm tolerance
- Possible service of trimming of porfils max. 7 m with a tolerance of ± 1 mm
- Cutting of short elements from 5 mm, tolerance ± 0.1 mm

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Efficient.



Extruding and shaping your world

At **Exlabesa** we want to make aluminium a solution that allows the world to have the shape it needs, discovering new ways for the industry, making the impossible, possible.

We make true the needs, dreams and aspirations of those who surround us. Inspiring new possibilities, extruding and giving impossible shapes to aluminium, with the capacity of a giant, and the precision of those who take care of the details, to help you get where nobody has been before.

We design, research, extrude and manufacture the perfect solution to help you in making everything you can imagine possible, with the conviction, experience and certainty of making it happen, thanks to our experience, inimitable production capabilities, state-of-the-art technology and the best talent in the industry ready to make the impossible, possible.

Massive. Beautiful.
Efficient.

You inspire the energy
that moves us,
we shape the world
that inspires you

Capabilities born from your needs

Capabilities

We have the knowledge and experience necessary to explore the infinite possibilities offered by aluminium. We shape solutions for industries as diverse as transport, automotive, building & construction, infrastructure or renewable energies; extruding high-added-value aluminium profiles for all of them.

We work throughout the entire production process to overcome the challenges you set us, offering the highest quality guarantee in everything we extrude. We manufacture standard and bespoke profiles in any kind of alloy, complying with the most demanding delivery times anywhere in the world.

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EXTRUSION
PRESSES

11

PAINTING
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5

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PLANTS

3

BENDING
CENTRES

4

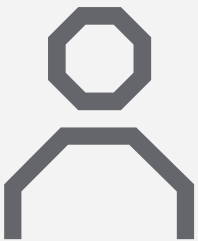
RECYCLING
PLANTS



245 000 m²
OF FACTORY

238 000 Tm/year
EXTRUSION CAPACITY

174 000 Tm/year
EXTRUDED ALUMINIUM



16 000
CUSTOMERS

2000
EMPLOYEES

22
WORK CENTRES



40
COUNTRIES

10
PRODUCTION SITES

3
CONTINENTS

Impossible? Not for us

Facts & Figures

**We are a reliable,
trustworthy and
competitive company.**

Our ambition and your trust have been essential in reaching this point, which is why we continue to work with the same commitment as we did 50 years ago, to take aluminium wherever you need it.

We shape each profile with our creativity, skills and ingenuity. We continuously invest in improving our processes, our production and technological capabilities as well as the skills of our team whilst always looking to the future.

Borders? They don't exist

Exlabesa Global

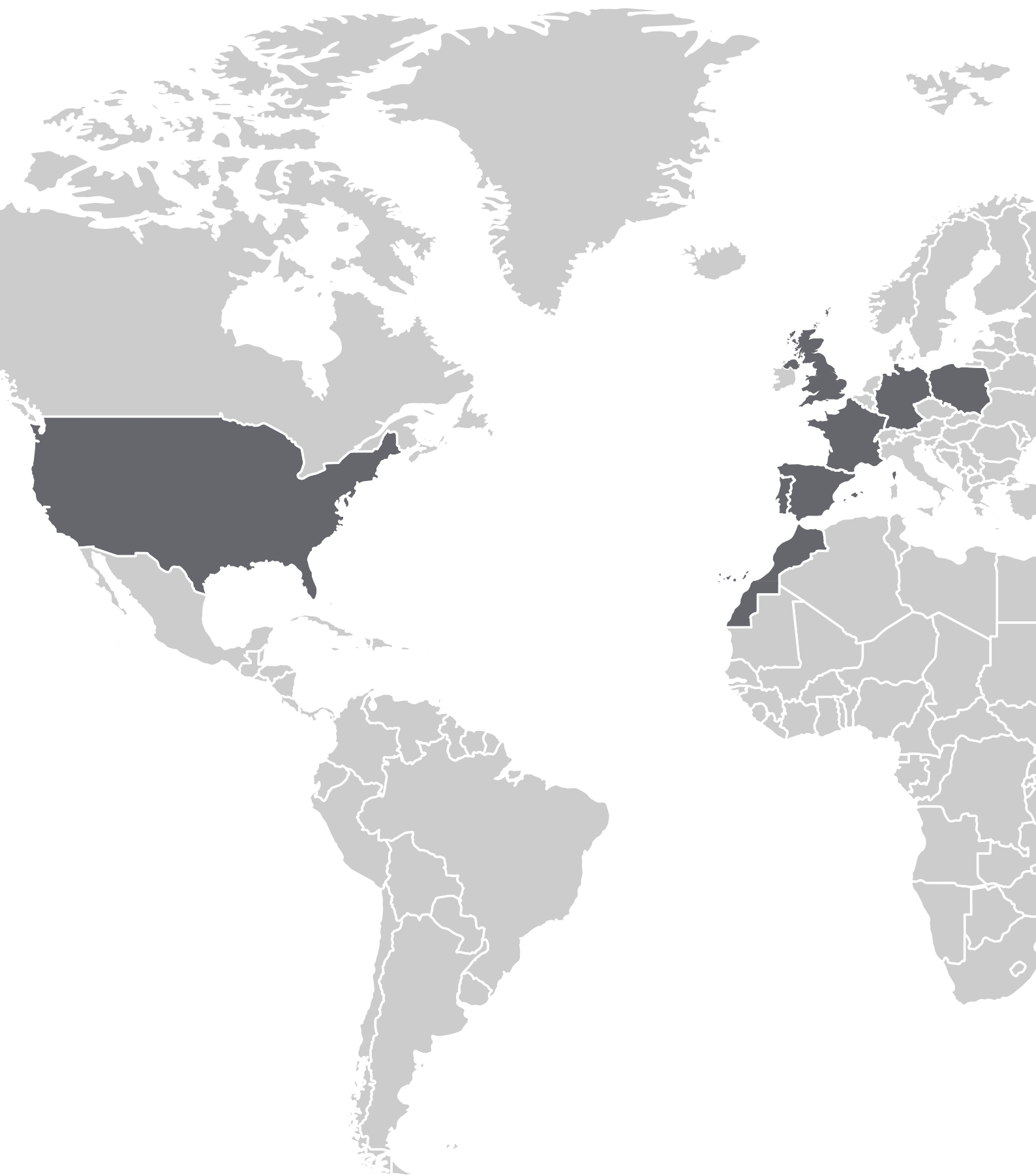
We break down borders by bringing projects to life anywhere in the world.

At Exlabesa we seek to drive the development and use of respectful, sustainable and circular solutions in the aluminium industry, boosting economies and local systems, generating employment, developing the industry and creating new opportunities for everyone.

We break down borders by bringing projects to life anywhere in the world. We give shape to your creativity by means of engineering and state-of-the-art technology, bringing added value to the entire production chain with our technical ability and the closeness of our team; distributed throughout 10 production sites and 22 work centres across 3 continents.

We have production sites in the UK, Germany, Spain, Poland, Portugal, France, Morocco, and the USA. With a presence in over 40 countries, it allows us to put an international network of aluminium extrusion experts at your disposal.

1966	Exlabesa Spain Valga	2011	Exlabesa USA Tifton
1992	Exlabesa Spain Picaraña and Rois	2016	Exlabesa Weseralu Germany Minden
2001	Exlabesa UK Doncaster	2022	Exlabesa Portugal Coimbra
2007	Exlabesa Morocco Tanger	2023	Exlabesa Flandria France Warneton
2008	Exlabesa Poland Tułowice		



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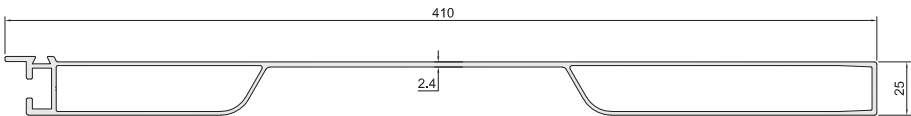


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Frame system

EXL-37088

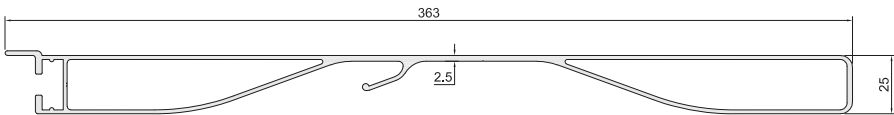
Minimum
1000 kg



weight [kg/m]	3.936
perimeter [mm]	948

EXL-37087

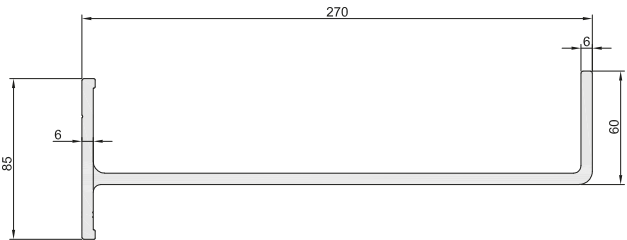
Minimum
1000 kg



weight [kg/m]	3.603
perimeter [mm]	876

EXL-50391

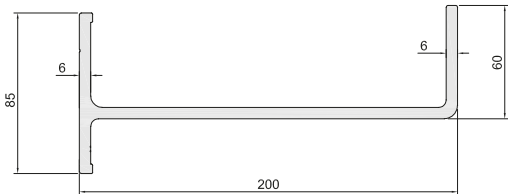
Minimum
1000 kg



weight [kg/m]	6.562
perimeter [mm]	812

EXL-37974

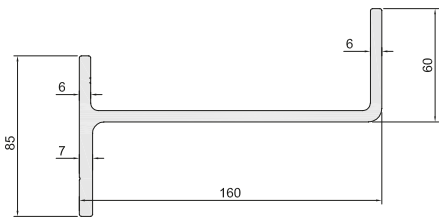
Minimum
1000 kg



weight [kg/m]	5.428
perimeter [mm]	672

EXL-37800

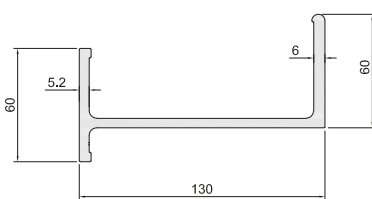
Minimum
1000 kg



weight [kg/m]	4.887
perimeter [mm]	588

EXL-37085

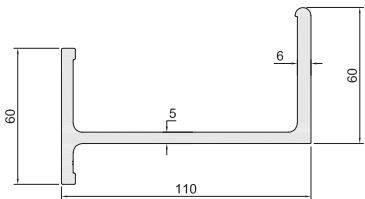
Minimum
1000 kg



weight [kg/m]	3.467
perimeter [mm]	487

EXL-37327

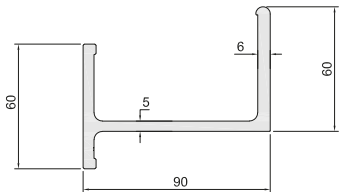
Minimum
500 kg



weight [kg/m]	3.198
perimeter [mm]	447

EXL-37291

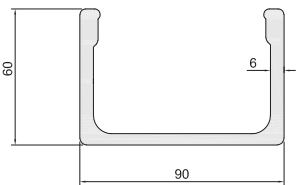
Minimum
1000 kg



weight [kg/m]	2.928
perimeter [mm]	407

EXL-37340

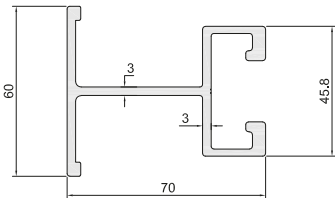
Minimum
500 kg



weight [kg/m]	3.232
perimeter [mm]	405

EXL-37084

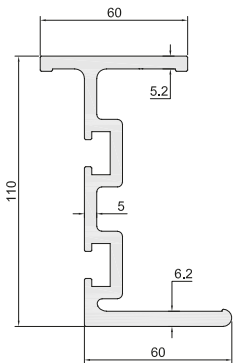
Minimum
500 kg



weight [kg/m]	1.812
perimeter [mm]	428

EXL-39695

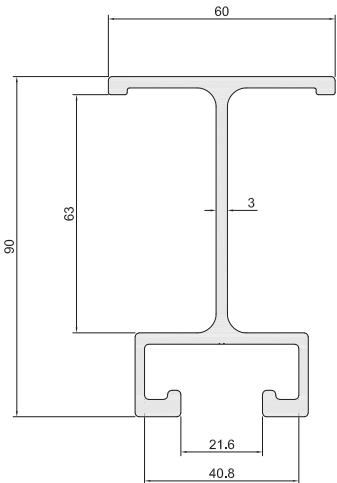
Minimum
1000 kg



weight [kg/m]	3.897
perimeter [mm]	548

EXL-50392

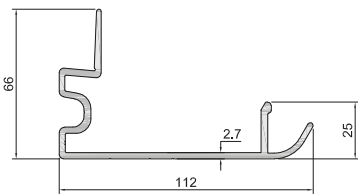
Minimum
500 kg



weight [kg/m]	2.027
perimeter [mm]	462

EXL-37733

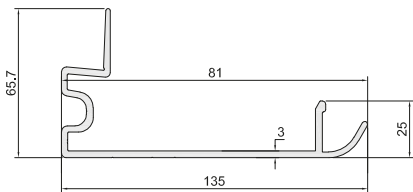
Minimum
500 kg



weight [kg/m]	1.744
perimeter [mm]	474

EXL-37734

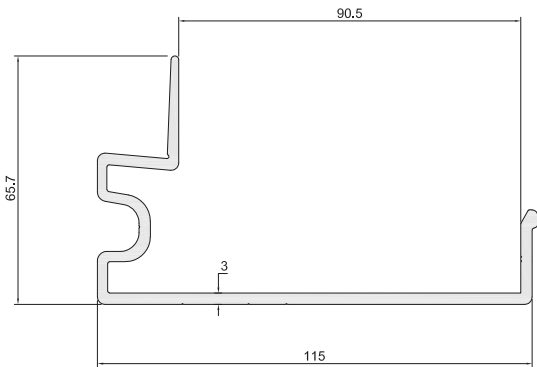
Minimum
1000 kg



weight [kg/m]	2.025
perimeter [mm]	526

EXL-50507

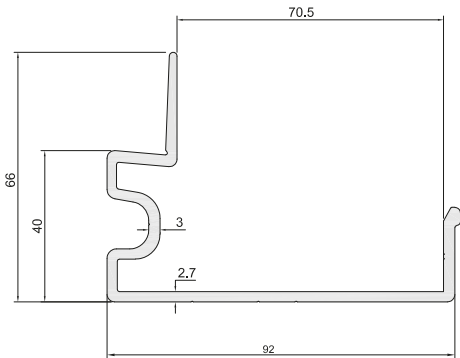
Minimum
350 kg



weight [kg/m]	1.846
perimeter [mm]	473

EXL-50508

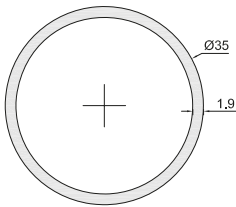
Minimum
350 kg



weight [kg/m]	1.565
perimeter [mm]	422

EXL-32766

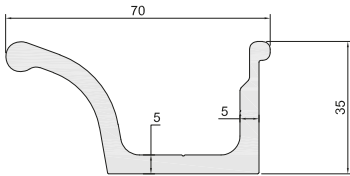
Minimum
350 kg



weight [kg/m]	0.533
perimeter [mm]	110

EXL-37345

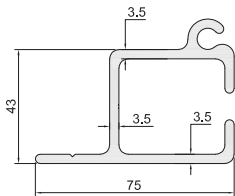
Minimum
500 kg



weight [kg/m]	1.562
perimeter [mm]	238

EXL-37314

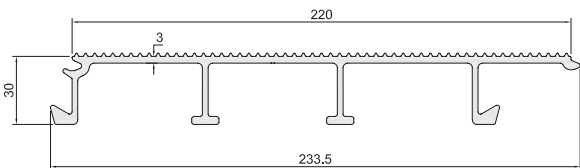
Minimum
500 kg



weight [kg/m]	1.973
perimeter [mm]	397

EXL-37776

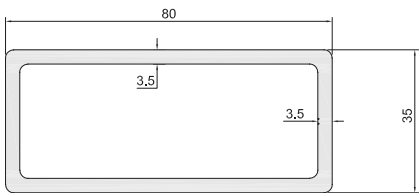
Minimum
1000 kg



weight [kg/m]	3.378
perimeter [mm]	837

EXL-37659

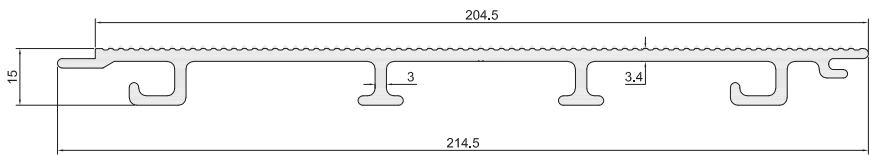
Minimum
1000 kg



weight [kg/m]	2.041
perimeter [mm]	227

EXL-39720

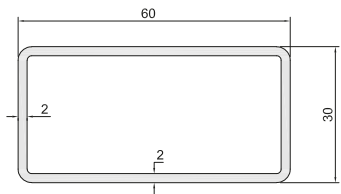
Minimum
1000 kg



weight [kg/m]	2.762
perimeter [mm]	658

EXL-37574

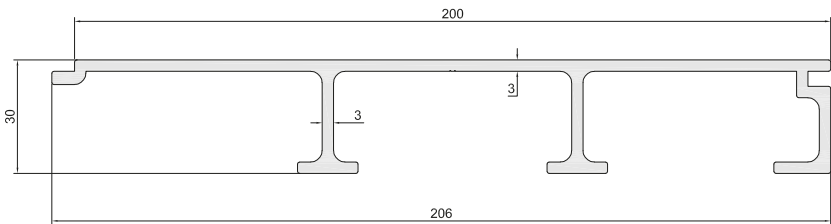
Minimum
500 kg



weight [kg/m]	0.910
perimeter [mm]	175

EXL-39659

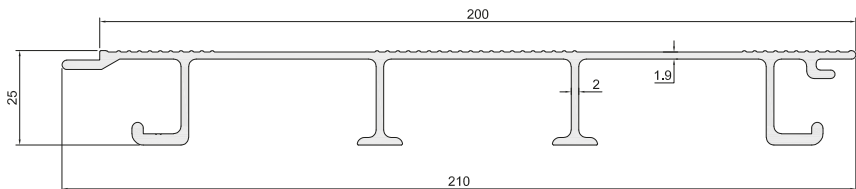
Minimum
1000 kg



weight [kg/m]	2.611
perimeter [mm]	641

EXL-37455

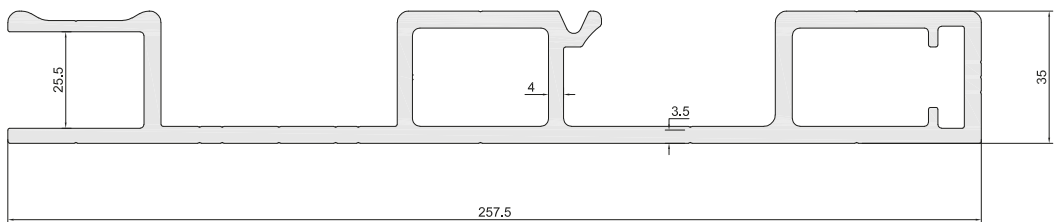
Minimum
1000 kg



weight [kg/m]	2.049
perimeter [mm]	718

EXL-39604

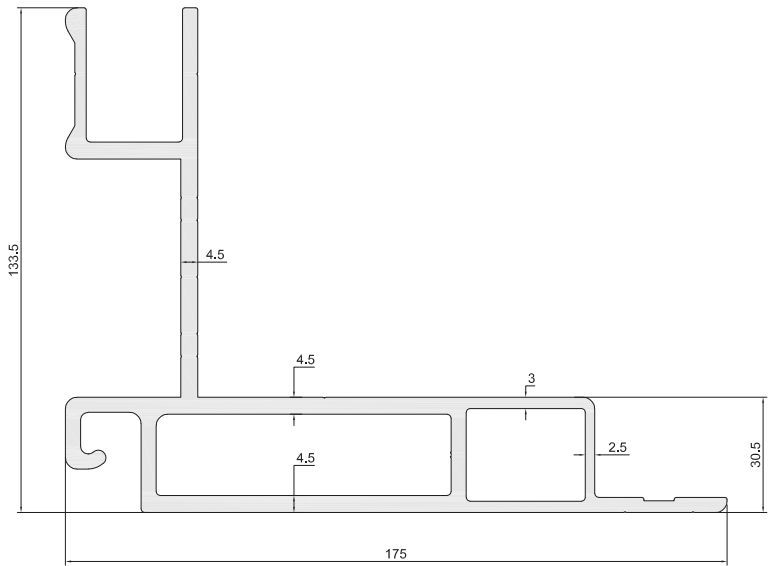
Minimum
1000 kg



weight [kg/m]	6.363
perimeter [mm]	795

EXL-39692

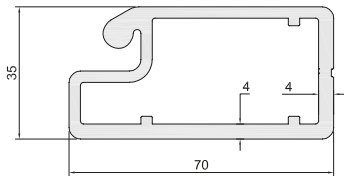
Minimum
1000 kg



weight [kg/m]	5.987
perimeter [mm]	782

EXL-37889

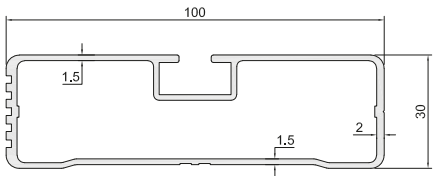
Minimum
1000 kg



weight [kg/m]	2.061
perimeter [mm]	226

EXL-5551

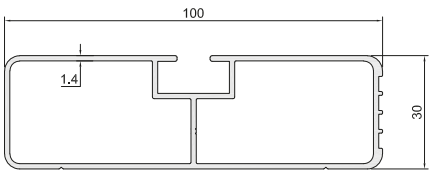
Minimum
350 kg



weight [kg/m]	1.256
perimeter [mm]	311

EXL-39206

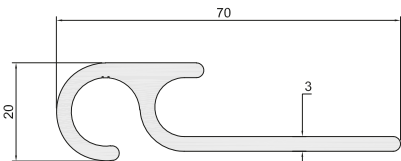
Minimum
350 kg



weight [kg/m]	1.150
perimeter [mm]	311

EXL-37331

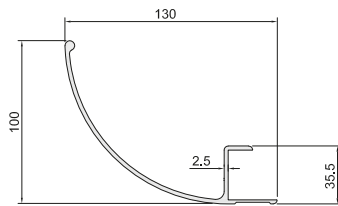
Minimum
500 kg



weight [kg/m]	0.943
perimeter [mm]	220

EXL-20199

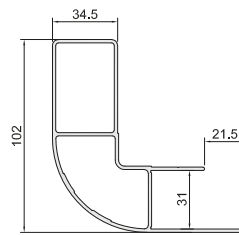
Minimum
350 kg



weight [kg/m]	1.565
perimeter [mm]	469

EXL-05526

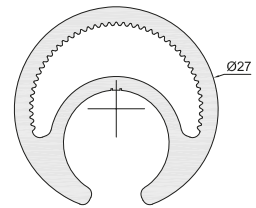
Minimum
1000 kg



weight [kg/m]	1.858
perimeter [mm]	438

EXL-37330

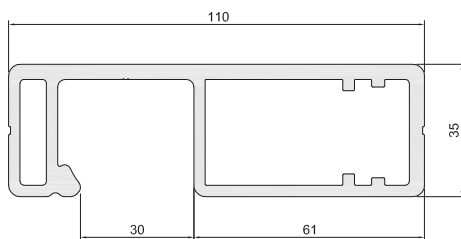
Minimum
350 kg



weight [kg/m]	0.625
perimeter [mm]	119

EXL-50509

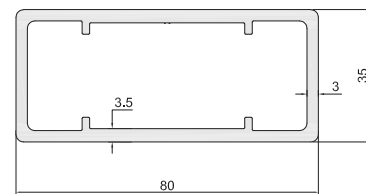
Minimum
500 kg



weight [kg/m]	2.934
perimeter [mm]	355

EXL-50510

Minimum
500 kg

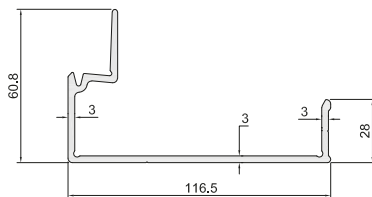


weight [kg/m]	1.952
perimeter [mm]	227

Tylko na zamówienie

EXL-37290

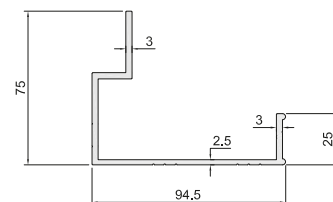
Minimum
500 kg



weight [kg/m]	1.837
perimeter [mm]	461

EXL-37083

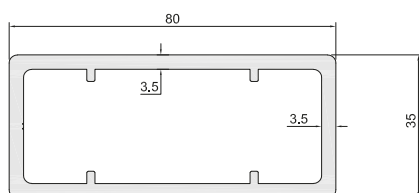
Minimum
500 kg



weight [kg/m]	1.542
perimeter [mm]	422

EXL-37329

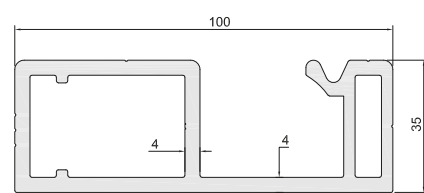
Minimum
500 kg



weight [kg/m]	2.105
perimeter [mm]	227

EXL-37346

Minimum
1000 kg



weight [kg/m]	2.909
perimeter [mm]	352

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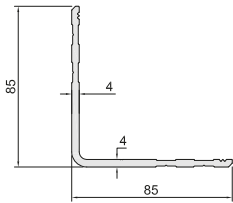


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Container profile system

EXL-37109

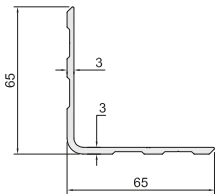
Minimum
500 kg



weight [kg/m]	1.628
perimeter [mm]	343

EXL-37207

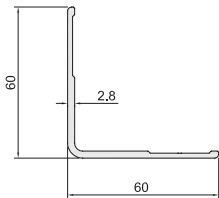
Minimum
500 kg



weight [kg/m]	0.841
perimeter [mm]	257

EXL-37970

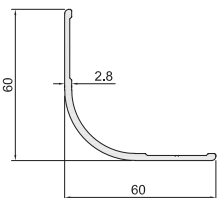
Minimum
350 kg



weight [kg/m]	0.763
perimeter [mm]	236

EXL-37971

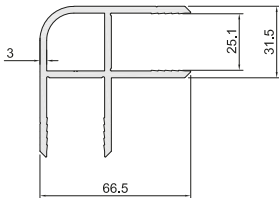
Minimum
500 kg



weight [kg/m]	0.692
perimeter [mm]	217

EXL-37716

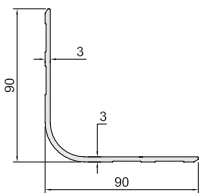
Minimum
500 kg



weight [kg/m]	1.995
perimeter [mm]	399

EXL-37383

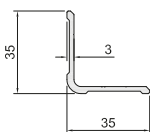
Minimum
500 kg



weight [kg/m]	1.259
perimeter [mm]	341

EXL-37275

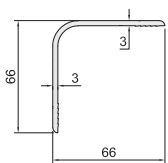
Minimum
500 kg



weight [kg/m]	0.397
perimeter [mm]	136

EXL-39719

Minimum
500 kg



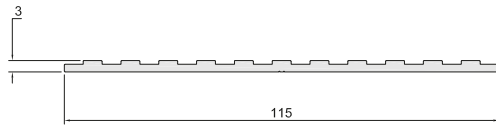
weight [kg/m]	1.000
perimeter [mm]	252

Container profile system

Standard profiles

EXL-37477

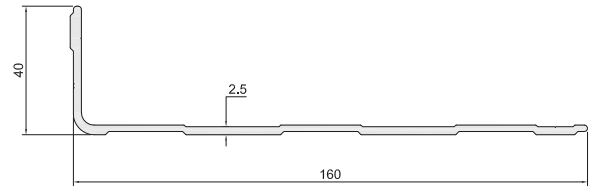
Minimum
500 kg



weight [kg/m]	0.769
perimeter [mm]	254

EXL-37271

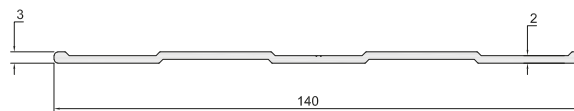
Minimum
500 kg



weight [kg/m]	1.259
perimeter [mm]	399

EXL-37273

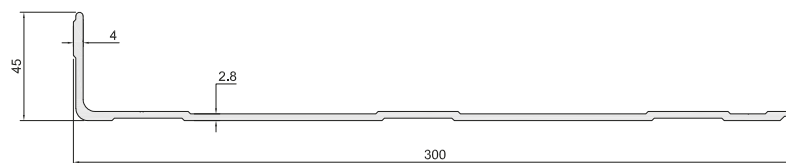
Minimum
500 kg



weight [kg/m]	0.781
perimeter [mm]	289

EXL-37274

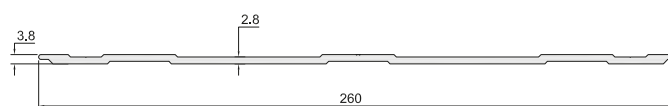
Minimum
1000 kg



weight [kg/m]	2.712
perimeter [mm]	687

EXL-37276

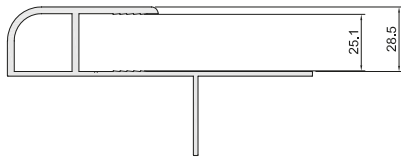
Minimum
1000 kg



weight [kg/m]	2.024
perimeter [mm]	531

EXL-37711

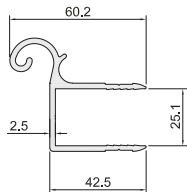
Minimum
350 kg



weight [kg/m]	1.827
perimeter [mm]	464

EXL-37712

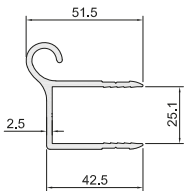
Minimum
350 kg



weight [kg/m]	1.104
perimeter [mm]	331

EXL-37713

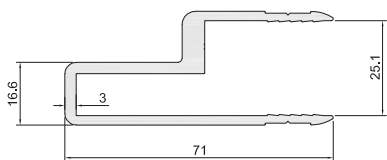
Minimum
350 kg



weight [kg/m]	0.959
perimeter [mm]	295

EXL-37714

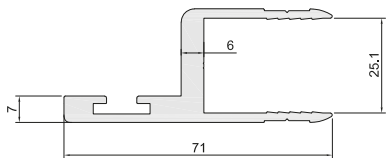
Minimum
500 kg



weight [kg/m]	1.261
perimeter [mm]	335

EXL-37715

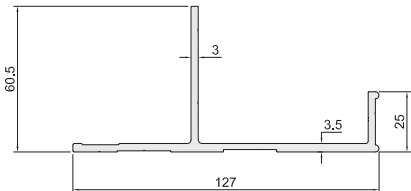
Minimum
500 kg



weight [kg/m]	1.330
perimeter [mm]	293

EXL-37086

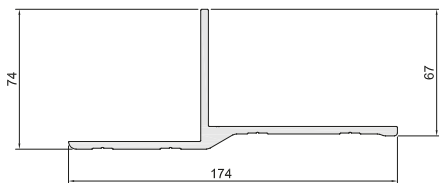
Minimum
500 kg



weight [kg/m]	1.732
perimeter [mm]	421

EXL-37973

Minimum
1000 kg



weight [kg/m]	2.736
perimeter [mm]	492

EXL-37994

Minimum
1000 kg



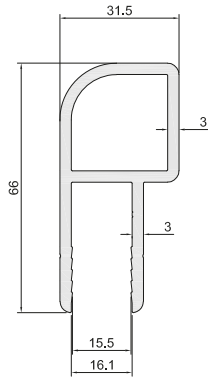
weight [kg/m]	1.934
perimeter [mm]	470

Container profile system

Standard profiles

EXL-39717

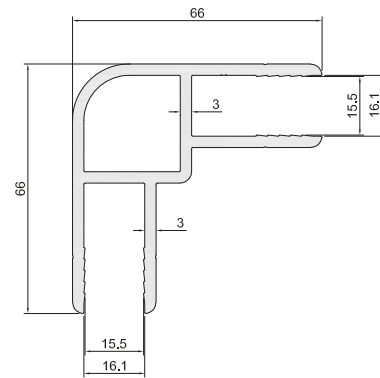
Minimum
500 kg



weight [kg/m]	1.427
perimeter [mm]	255

EXL-39718

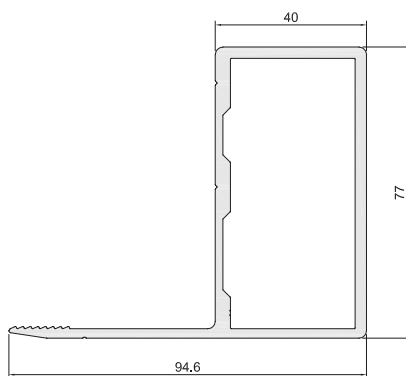
Minimum
500 kg



weight [kg/m]	1.993
perimeter [mm]	393

EXL-37993

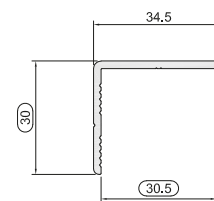
Minimum
500 kg



weight [kg/m]	2.121
perimeter [mm]	343

EXL-50384

Minimum
500 kg



weight [kg/m]	0.467
perimeter [mm]	188

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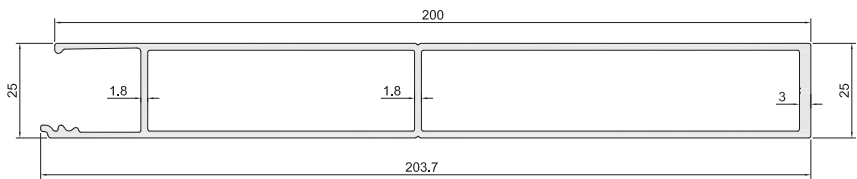


QUALANOD
ISO 9001
CE

25 mm profile system

EXL-37306

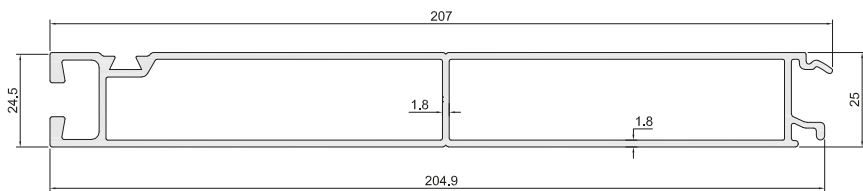
Minimum
1000 kg



weight [kg/m]	2.323
perimeter [mm]	508

EXL-37307

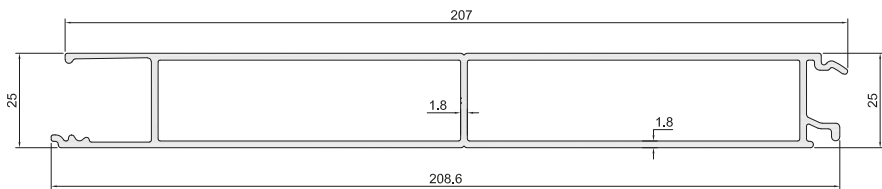
Minimum
1000 kg



weight [kg/m]	2.528
perimeter [mm]	554

EXL-37308

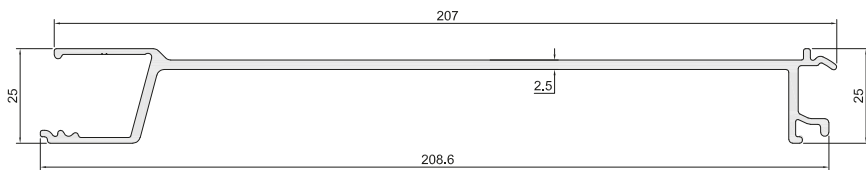
Minimum
1000 kg



weight [kg/m]	2.343
perimeter [mm]	553

EXL-37309

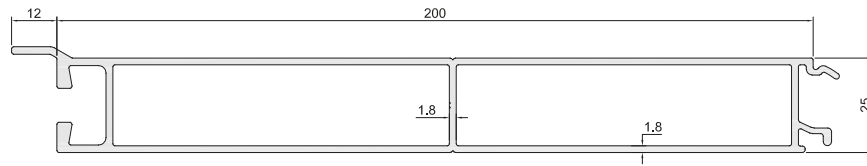
Minimum
1000 kg



weight [kg/m]	1.783
perimeter [mm]	585

EXL-37452

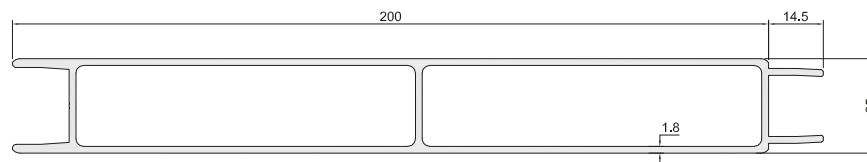
Minimum
1000 kg



weight [kg/m]	2.557
perimeter [mm]	570

EXL-39222

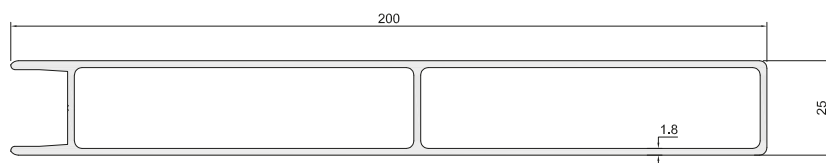
Minimum
1000 kg



weight [kg/m]	2.462
perimeter [mm]	533

EXL-39223

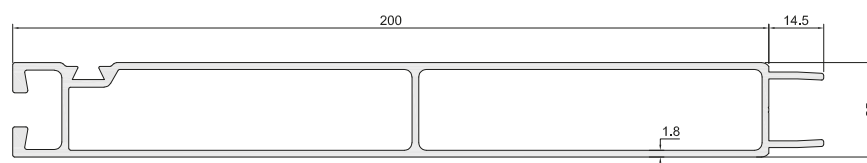
Minimum
1000 kg



weight [kg/m]	2.320
perimeter [mm]	476

EXL-39224

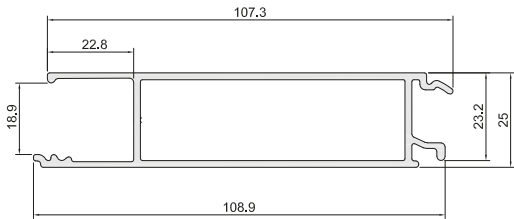
Minimum
1000 kg



weight [kg/m]	2.591
perimeter [mm]	566

EXL-50533

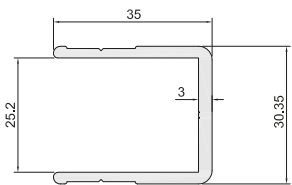
Minimum
500 kg



weight [kg/m]	1.277
perimeter [mm]	352

EXL-37333

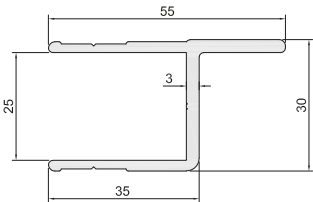
Minimum
500 kg



weight [kg/m]	0.643
perimeter [mm]	193

EXL-37332

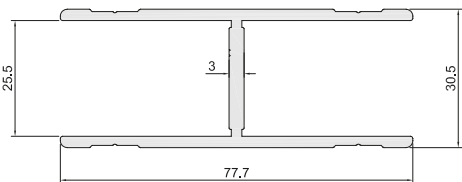
Minimum
500 kg



weight [kg/m]	0.788
perimeter [mm]	233

EXL-37681

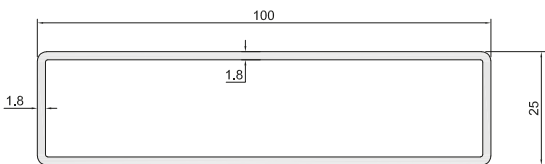
Minimum
350 kg



weight [kg/m]	1.203
perimeter [mm]	368

EXL-5594

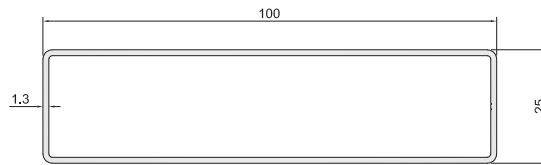
Minimum
350 kg



weight [kg/m]	1.171
perimeter [mm]	247

EXL-37645

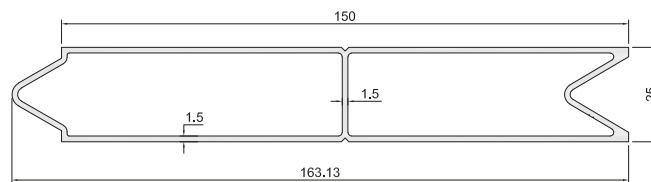
Minimum
350 kg



weight [kg/m]	0.851
perimeter [mm]	247

EXL-5588

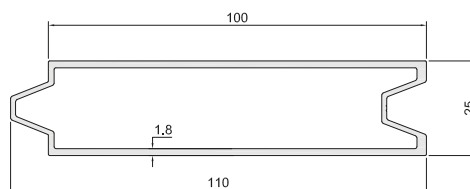
Minimum
350 kg



weight [kg/m]	1.620
perimeter [mm]	383

EXL-37453

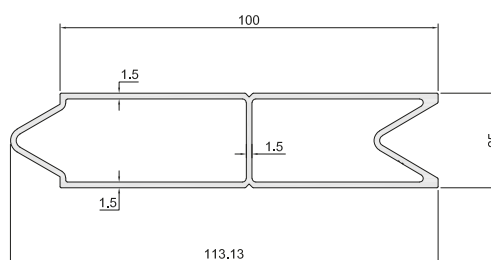
Minimum
500 kg



weight [kg/m]	1.245
perimeter [mm]	278

EXL-39544

Minimum
500 kg



weight [kg/m]	1.214
perimeter [mm]	583

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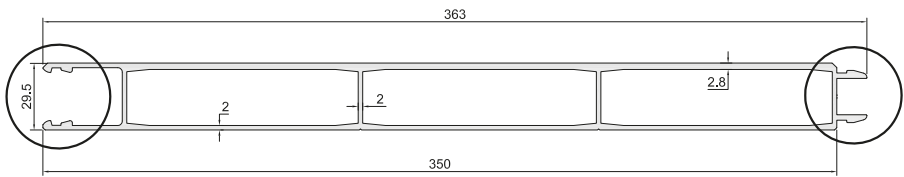


QUALANOD
ISO 9001
CE

30 mm mullion system

EXL-5560

Minimum
1000 kg

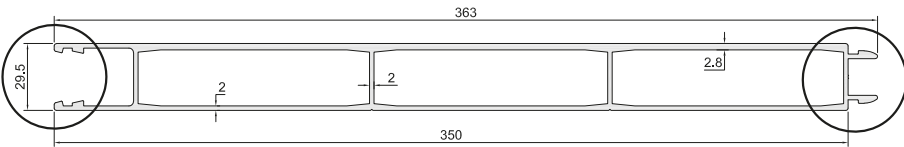


weight [kg/m]	5.445
perimeter [mm]	889

 New clipping system

EXL-39521

Minimum
1000 kg

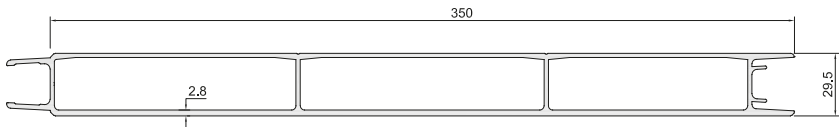


weight [kg/m]	5.428
perimeter [mm]	913

 Previous version 5560

EXL-37986

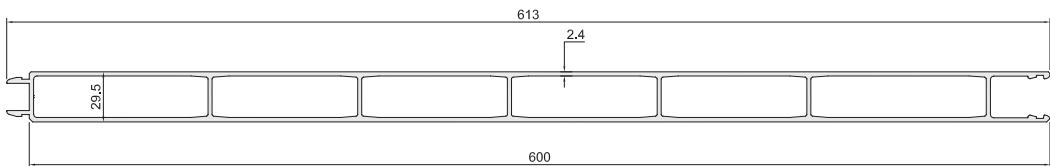
Minimum
1000 kg



weight [kg/m]	5.502
perimeter [mm]	895

EXL-20289

Minimum
1000 kg



weight [kg/m]	9.862
perimeter [mm]	1386

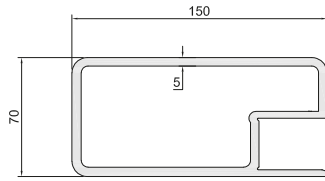
 Spain product

30 mm mullion system

Standard profiles

EXL-5565

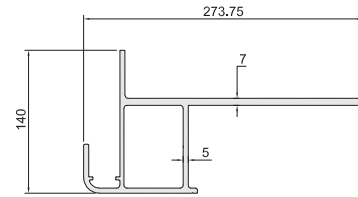
Minimum
1000 kg



weight [kg/m]	6.102
perimeter [mm]	510

EXL-37326

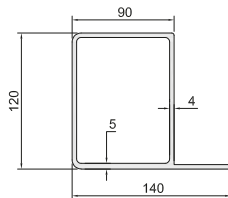
Minimum
1000 kg



weight [kg/m]	9.179
perimeter [mm]	926

EXL-37125

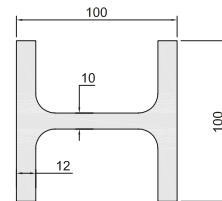
Minimum
1000 kg



weight [kg/m]	5.085
perimeter [mm]	512

EXL-6267

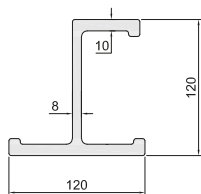
Minimum
1000 kg



weight [kg/m]	9.307
perimeter [mm]	586

EXL-37342

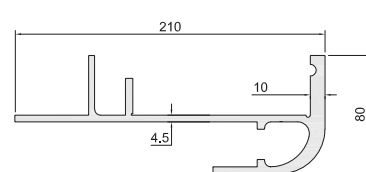
Minimum
1000 kg



weight [kg/m]	7.439
perimeter [mm]	596

EXL-37312

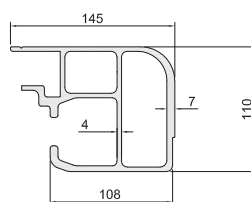
Minimum
1000 kg



weight [kg/m]	6.201
perimeter [mm]	837

EXL-37313

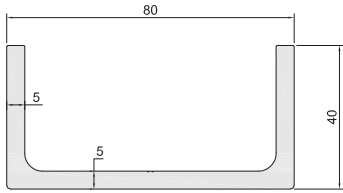
Minimum
1000 kg



weight [kg/m]	7.988
perimeter [mm]	740

EXL-37608

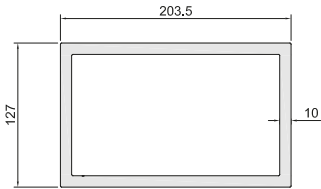
Minimum
1000 kg



weight [kg/m]	2.052
perimeter [mm]	305

EXL-6921

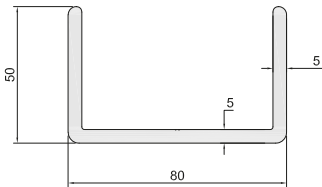
Minimum
1000 kg



weight [kg/m]	16.830
perimeter [mm]	659

EXL-37343

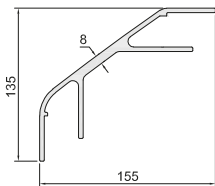
Minimum
1000 kg



weight [kg/m]	2.626
perimeter [mm]	342

EXL-35399

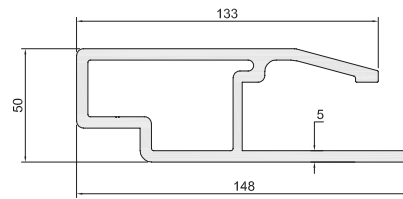
Minimum
1000 kg



weight [kg/m]	4.478
perimeter [mm]	694

EXL-35402

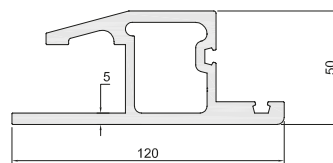
Minimum
1000 kg



weight [kg/m]	4.945
perimeter [mm]	512

EXL-35403

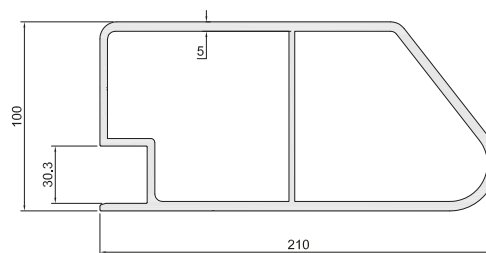
Minimum
1000 kg



weight [kg/m]	4.061
perimeter [mm]	429

EXL-50248

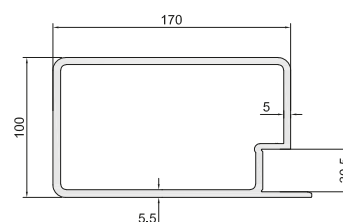
Minimum
1000 kg



weight [kg/m]	8.162
perimeter [mm]	1329

EXL-05564

Minimum
1000 kg



weight [kg/m]	7.546
perimeter [mm]	600

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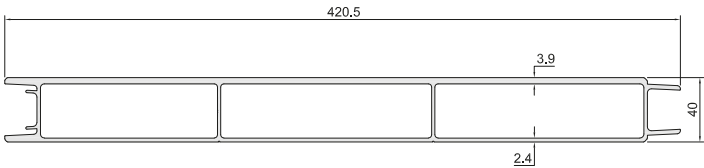


QUALANOD
ISO 9001
CE

40 mm trough system

EXL-37071

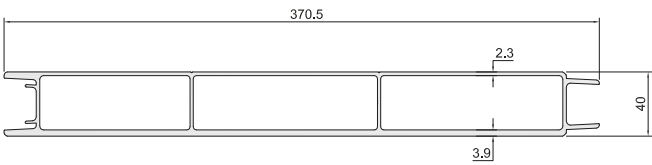
Minimum
1000 kg



weight [kg/m]	8.079
perimeter [mm]	1016

EXL-37152

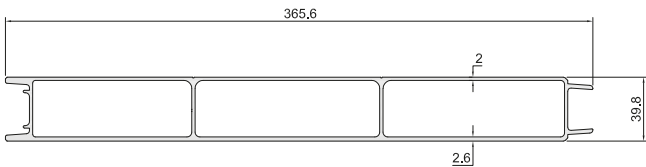
Minimum
1000 kg



weight [kg/m]	7.143
perimeter [mm]	916

EXL-37128

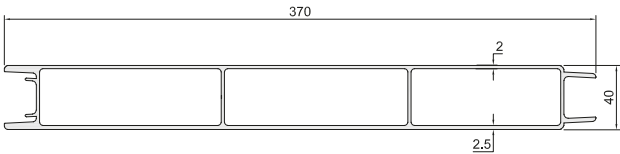
Minimum
1000 kg



weight [kg/m]	5.608
perimeter [mm]	874

EXL-37372

Minimum
1000 kg



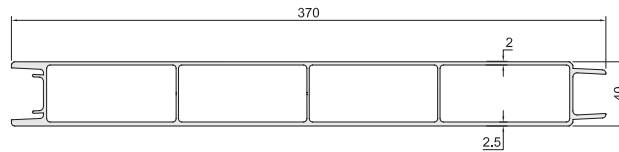
weight [kg/m]	5.620
perimeter [mm]	913

40 mm trough system

Standard profiles

EXL-37871

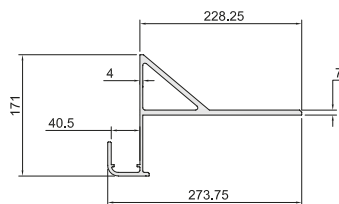
Minimum
1000 kg



weight [kg/m]	6.050
perimeter [mm]	914

EXL-37073

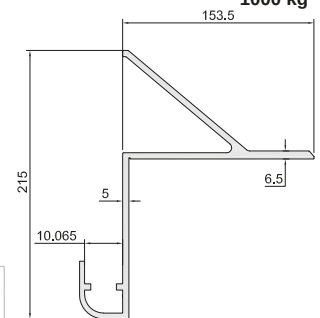
Minimum
1000 kg



weight [kg/m]	9.634
perimeter [mm]	941

EXL-05563

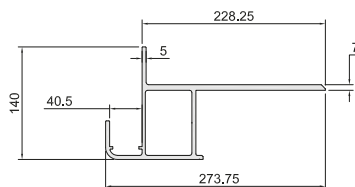
Minimum
1000 kg



weight [kg/m]	6.692
perimeter [mm]	970

EXL-37072

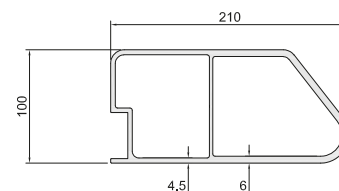
Minimum
1000 kg



weight [kg/m]	9.125
perimeter [mm]	926

EXL-37074

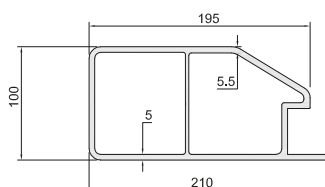
Minimum
1000 kg



weight [kg/m]	8.634
perimeter [mm]	598

EXL-37075

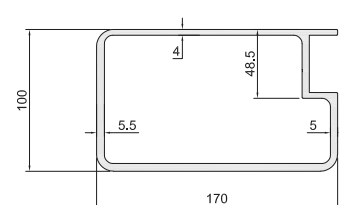
Minimum
1000 kg



weight [kg/m]	8.611
perimeter [mm]	621

EXL-37354

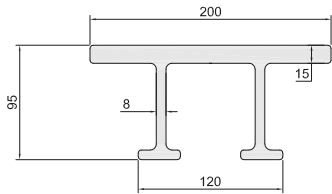
Minimum
1000 kg



weight [kg/m]	6.995
perimeter [mm]	564

EXL-37069

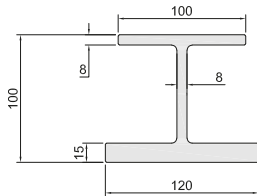
Minimum
1000 kg



weight [kg/m]	12.795
perimeter [mm]	829

EXL-37070

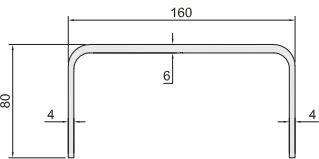
Minimum
1000 kg



weight [kg/m]	8.715
perimeter [mm]	614

EXL-37067

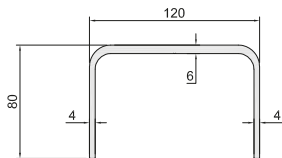
Minimum
1000 kg



weight [kg/m]	4.069
perimeter [mm]	606

EXL-37068

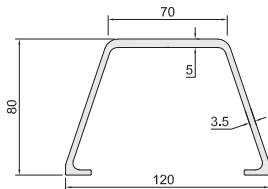
Minimum
1000 kg



weight [kg/m]	3.421
perimeter [mm]	526

EXL-37328

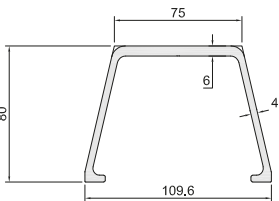
Minimum
1000 kg



weight [kg/m]	2.657
perimeter [mm]	505

EXL-37066

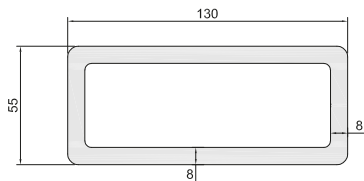
Minimum
500 kg



weight [kg/m]	3.050
perimeter [mm]	488

EXL-37124

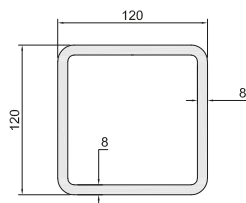
Minimum
1000 kg



weight [kg/m]	7.263
perimeter [mm]	361

EXL-37065

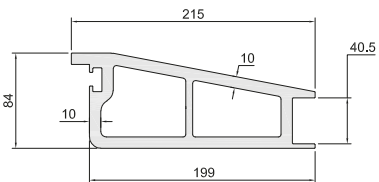
Minimum
1000 kg



weight [kg/m]	9.343
perimeter [mm]	458

EXL-37076

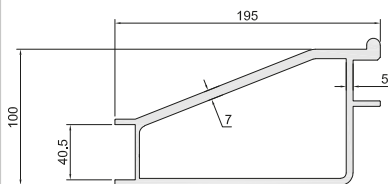
Minimum
1000 kg



weight [kg/m]	14.655
perimeter [mm]	640

EXL-37126

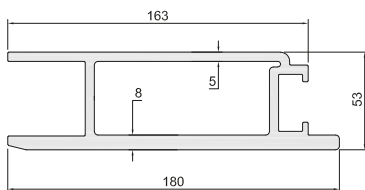
Minimum
1000 kg



weight [kg/m]	7.977
perimeter [mm]	624

EXL-37077

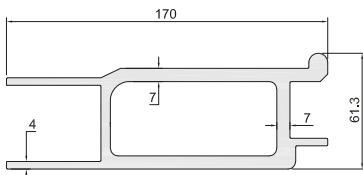
Minimum
1000 kg



weight [kg/m]	7.290
perimeter [mm]	590

EXL-37127

Minimum
1000 kg



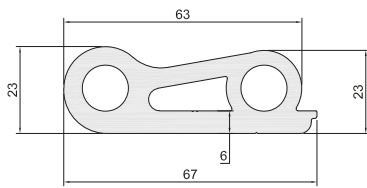
weight [kg/m]	6.999
perimeter [mm]	589

40 mm trough system

Standard profiles

EXL-37078

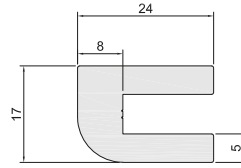
Minimum
1000 kg



weight [kg/m]	2.306
perimeter [mm]	301

EXL-37079

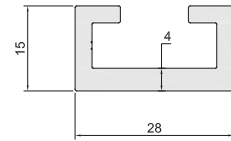
Minimum
350 kg



weight [kg/m]	0.762
perimeter [mm]	167

EXL-37869

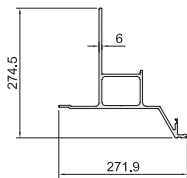
Minimum
350 kg



weight [kg/m]	0.561
perimeter [mm]	127

EXL-37244

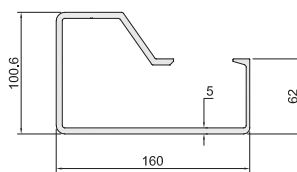
Minimum
1000 kg



weight [kg/m]	10.554
perimeter [mm]	1103

EXL-37245

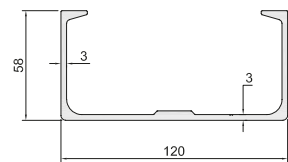
Minimum
1000 kg



weight [kg/m]	5.456
perimeter [mm]	865

EXL-37246

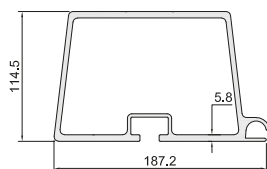
Minimum
1000 kg



weight [kg/m]	2.252
perimeter [mm]	496

EXL-37269

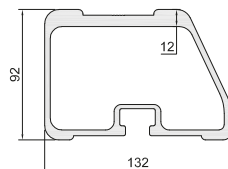
Minimum
1000 kg



weight [kg/m]	8.212
perimeter [mm]	692

EXL-29049

Minimum
1000 kg



weight [kg/m]	6.697
perimeter [mm]	860

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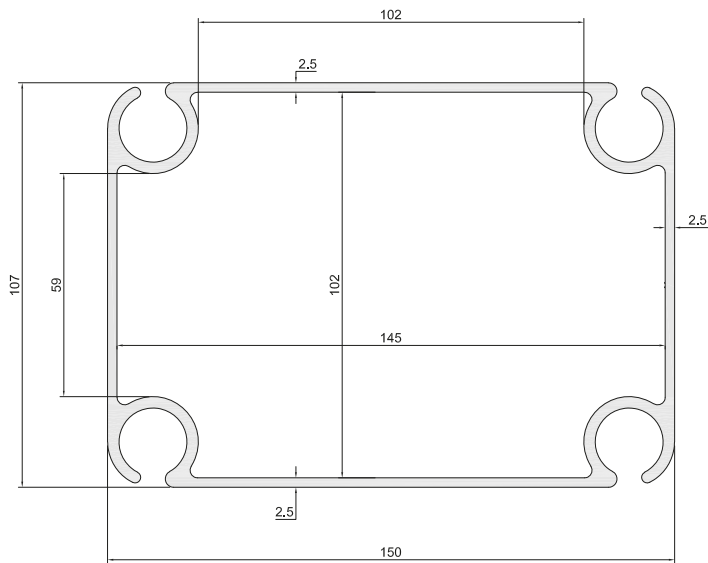


QUALANOD
ISO 9001
CE

Tent profiles

EXL-39537

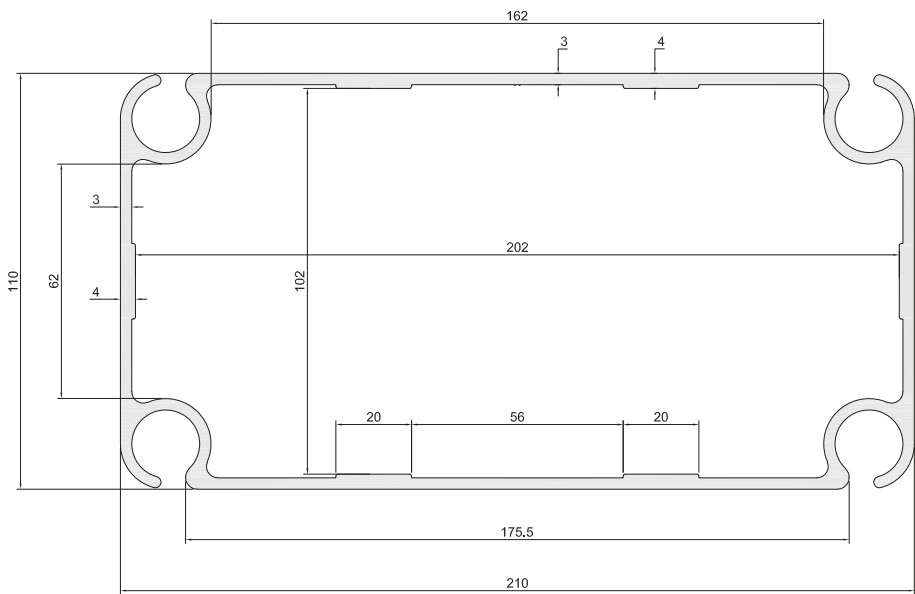
Minimum
1000 kg



weight [kg/m]	4.523
perimeter [mm]	1170
ext. perimeter [mm]	682
Ix [cm ⁴]	558.35
Iy [cm ⁴]	296.23

EXL-39538

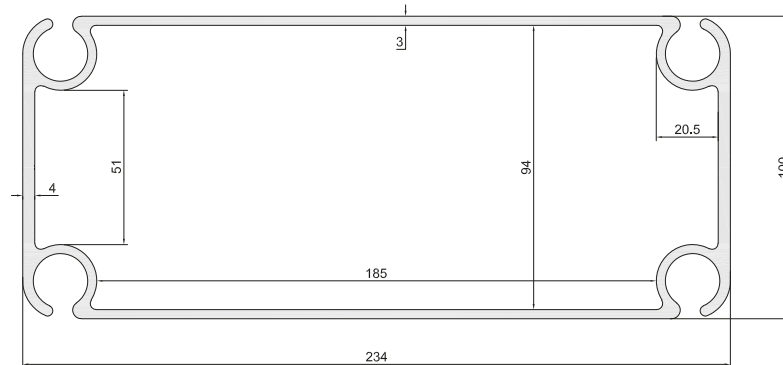
Minimum
1000 kg



weight [kg/m]	6.376
perimeter [mm]	1418
ext. perimeter [mm]	812
Ix [cm ⁴]	474.77
Iy [cm ⁴]	1453.71

EXL-39658

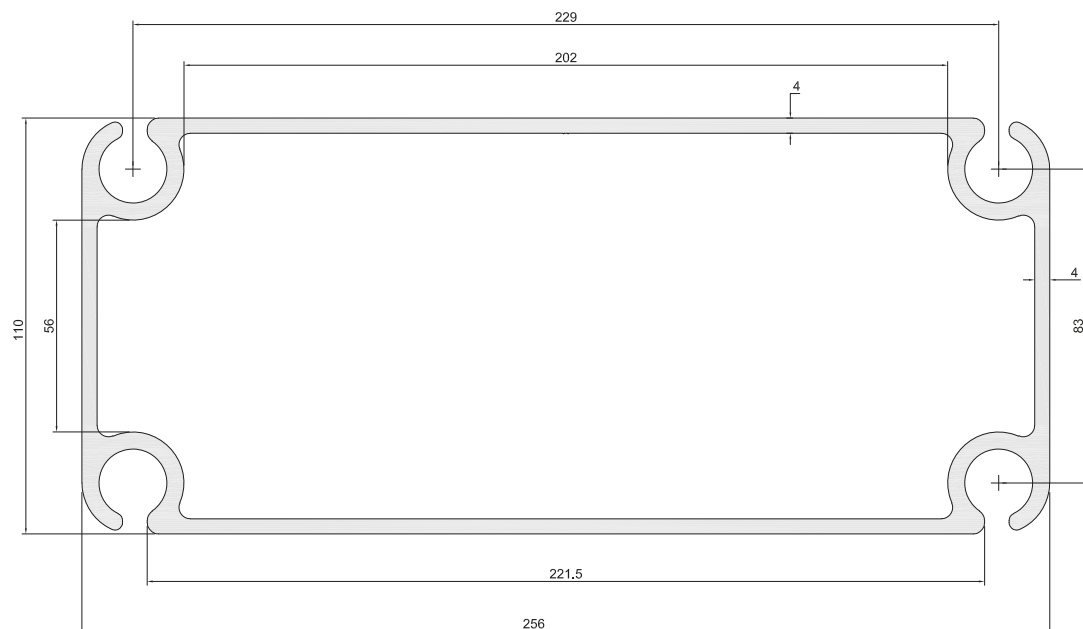
Minimum
1000 kg



weight [kg/m]	6.665
perimeter [mm]	1470
ext. perimeter [mm]	839
Ix [cm ⁴]	—
Iy [cm ⁴]	—

EXL-39539

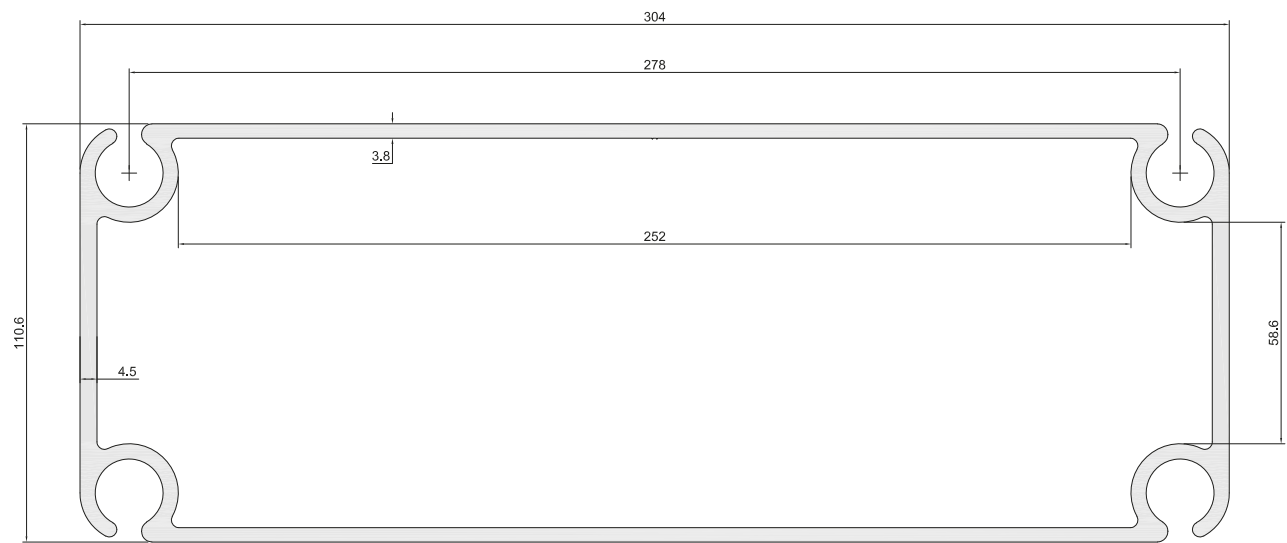
Minimum
1000 kg



weight [kg/m]	9.358
perimeter [mm]	1587
ext. perimeter [mm]	907
Ix [cm ⁴]	705.36
Iy [cm ⁴]	3115.55

EXL-50261

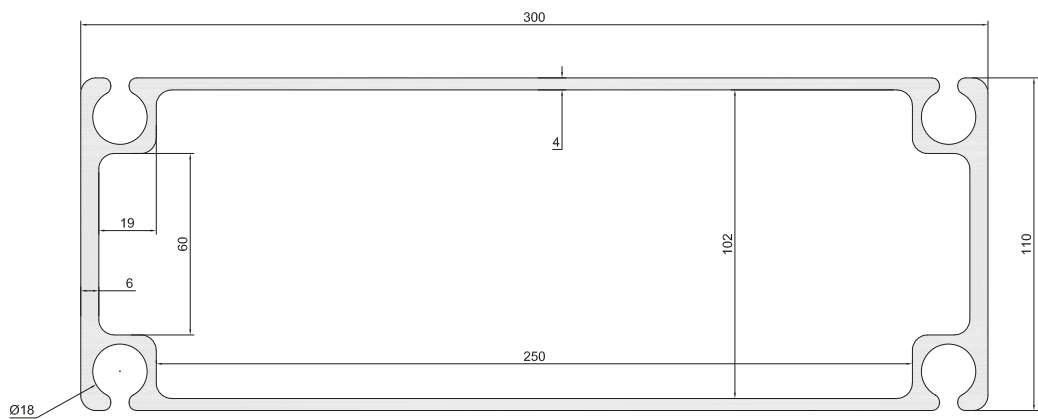
Minimum
1000 kg



weight [kg/m]	9.881
perimeter [mm]	1783
ext. perimeter [mm]	1000
Ix [cm ⁴]	—
Iy [cm ⁴]	—

EXL-06743

Minimum
3000 kg



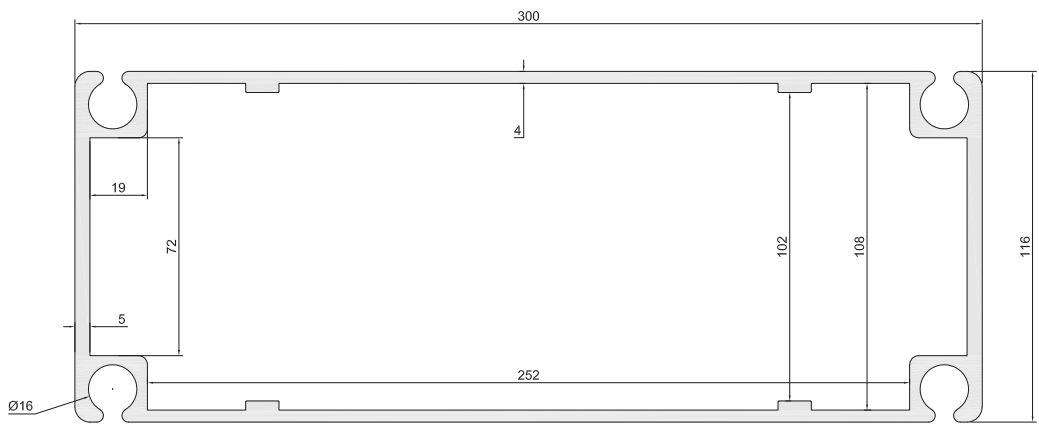
weight [kg/m]	11.038
perimeter [mm]	1768
ext. perimeter [mm]	—
Ix [cm ⁴]	833.38
Iy [cm ⁴]	5205.53



Spain product

EXL-20265

Minimum
3000 kg

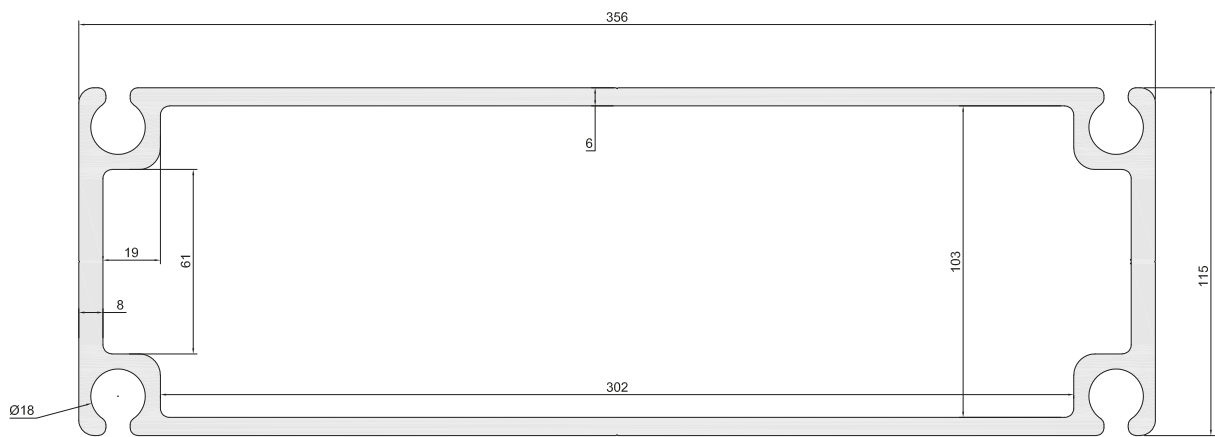


weight [kg/m]	10.959
perimeter [mm]	1808
ext. perimeter [mm]	–
Ix [cm ⁴]	960.21
Iy [cm ⁴]	5020.91

 Spain product

EXL-20923

Minimum
3000 kg

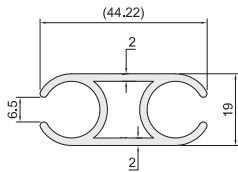


weight [kg/m]	17.007
perimeter [mm]	1989
ext. perimeter [mm]	–
Ix [cm ⁴]	1431.49
Iy [cm ⁴]	10308.20

 Spain product

EXL-39540

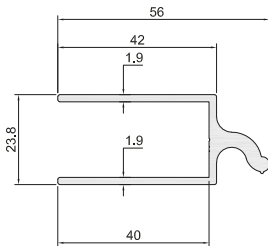
Minimum
500 kg



weight [kg/m]	0.709
perimeter [mm]	253
ext. perimeter [mm]	186
Ix [cm ⁴]	1.34
Iy [cm ⁴]	3.66

EXL-39541

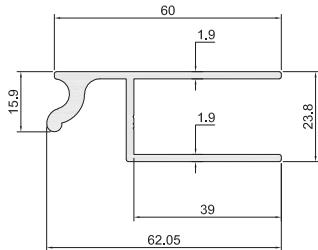
Minimum
500 kg



weight [kg/m]	0.736
perimeter [mm]	241
ext. perimeter [mm]	—
Ix [cm ⁴]	2.13
Iy [cm ⁴]	6.73

EXL-39542

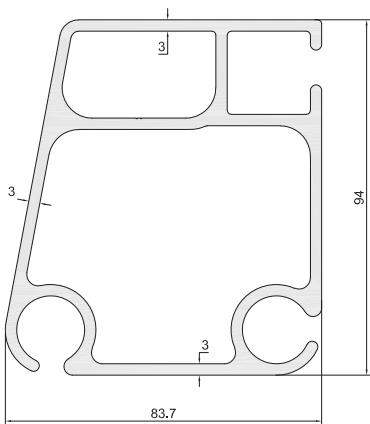
Minimum
500 kg



weight [kg/m]	0.821
perimeter [mm]	273
ext. perimeter [mm]	—
Ix [cm ⁴]	2.49
Iy [cm ⁴]	9.79

EXL-39656

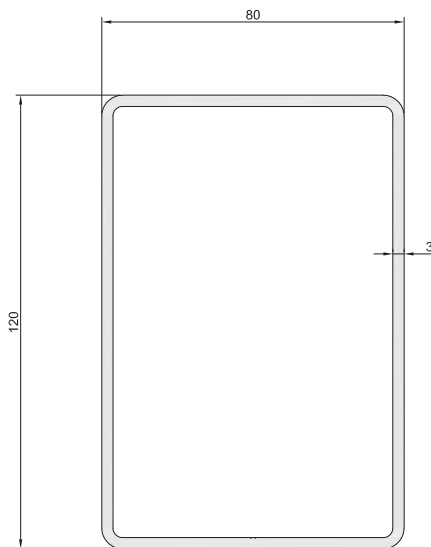
Minimum
1000 kg



weight [kg/m]	3.937
perimeter [mm]	865
ext. perimeter [mm]	495
Ix [cm ⁴]	—
Iy [cm ⁴]	—

EXL-39991

Minimum
1000 kg

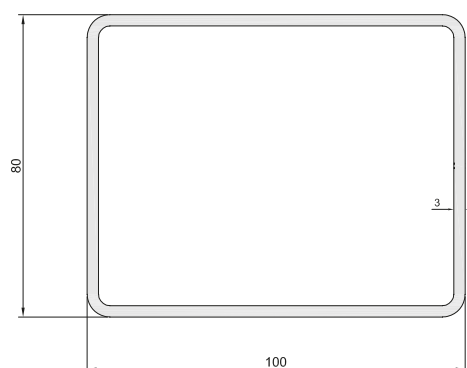


weight [kg/m]	3.087
perimeter [mm]	763
ext. perimeter [mm]	391
Ix [cm ⁴]	—
Iy [cm ⁴]	—

EXL-39880

Minimum
1000 kg

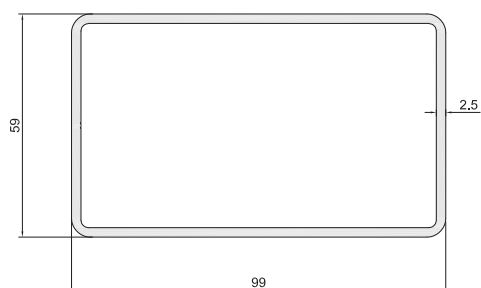
weight [kg/m]	2.756
perimeter [mm]	681
ext. perimeter [mm]	350
lx [cm ⁴]	—
ly [cm ⁴]	—



EXL-39657

Minimum
1000 kg

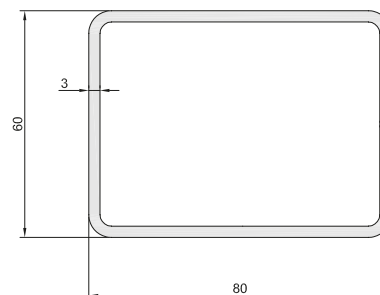
weight [kg/m]	2.017
perimeter [mm]	600
ext. perimeter [mm]	307
lx [cm ⁴]	—
ly [cm ⁴]	—



EXL-39881

Minimum
1000 kg

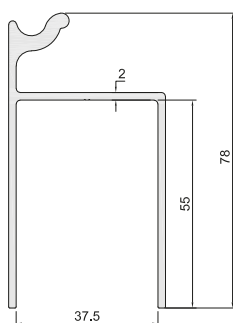
weight [kg/m]	2.108
perimeter [mm]	521
ext. perimeter [mm]	270
lx [cm ⁴]	—
ly [cm ⁴]	—



EXL-50280

Minimum
500 kg

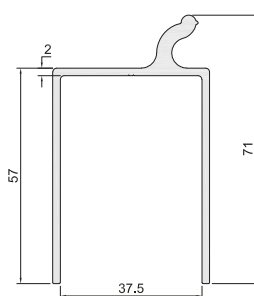
weight [kg/m]	1.114
perimeter [mm]	371



EXL-50279

Minimum
500 kg

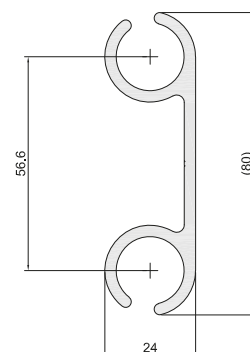
weight [kg/m]	1.016
perimeter [mm]	335



EXL-50348

Minimum
500 kg

weight [kg/m]	1.341
perimeter [mm]	317



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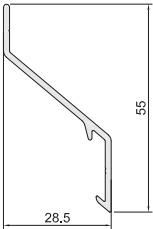
QUALANOD
ISO 9001
CE

Light breakers

EXL-38115

Minimum
500 kg

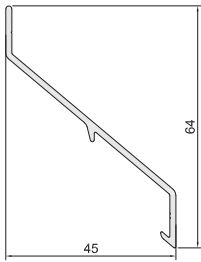
weight [kg/m]	0.313
perimeter [mm]	148



EXL-38116

Minimum
500 kg

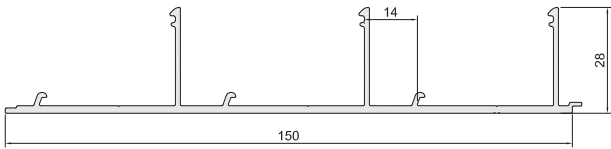
weight [kg/m]	0.385
perimeter [mm]	181



EXL-38113

Minimum
500 kg

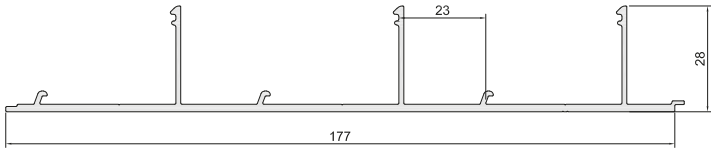
weight [kg/m]	1.161
perimeter [mm]	500



EXL-38114

Minimum
500 kg

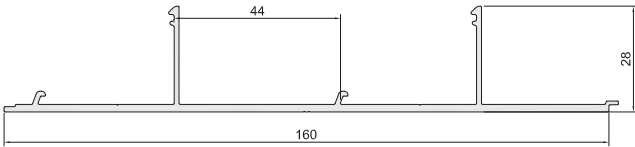
weight [kg/m]	1.307
perimeter [mm]	554



EXL-38188

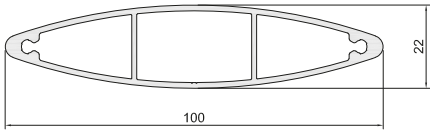
Minimum
500 kg

weight [kg/m]	1.099
perimeter [mm]	456



EXL-38202

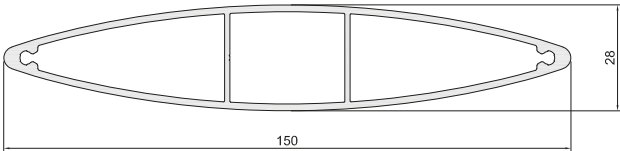
Minimum
500 kg



weight [kg/m]	1.067
perimeter [mm]	210

EXL-38266

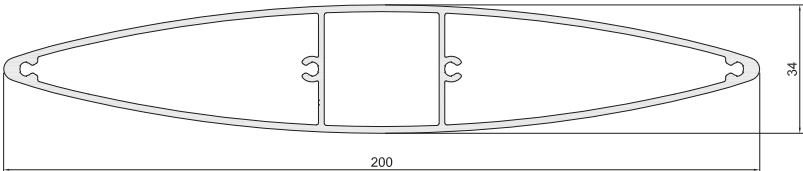
Minimum
500 kg



weight [kg/m]	1.748
perimeter [mm]	311

EXL-38209

Minimum
1000 kg



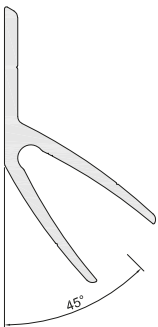
weight [kg/m]	2.383
perimeter [mm]	412

EXL-38203

Minimum
350 kg

weight [kg/m]	1.073
perimeter [mm]	245

 Profile compatible with EXL-38202

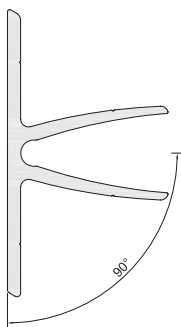


EXL-38271

Minimum
350 kg

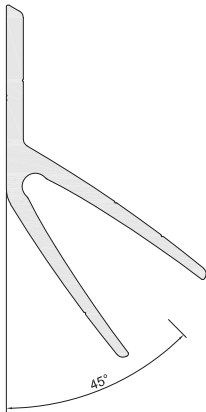
weight [kg/m]	1.354
perimeter [mm]	306

 Profile compatible with EXL-38202



EXL-38210

Minimum
500 kg



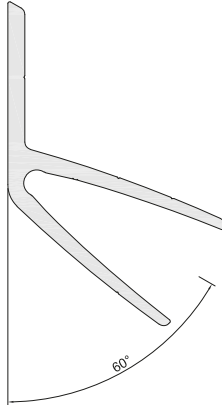
weight [kg/m]	1.706
perimeter [mm]	318



Profile compatible with
EXL-38209; EXL-38266

EXL-38263

Minimum
500 kg



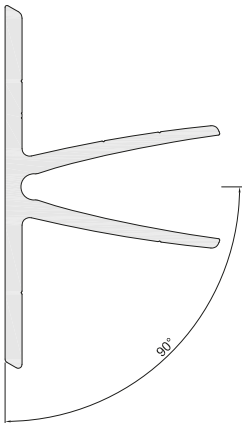
weight [kg/m]	1.683
perimeter [mm]	319



Profile compatible with
EXL-38209; EXL-38266

EXL-38267

Minimum
1000 kg



weight [kg/m]	2.220
perimeter [mm]	401



Profile compatible with
EXL-38209; EXL-38266

Notes

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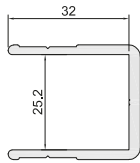


QUALANOD
ISO 9001
CE

Fence profiles

EXL-37333

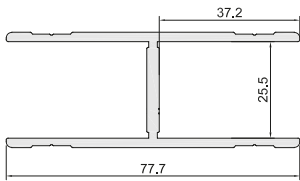
Minimum
350 kg



weight [kg/m]	0.634
perimeter [mm]	193

EXL-37681

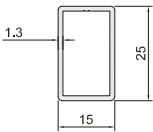
Minimum
500 kg



weight [kg/m]	1.203
perimeter [mm]	368

EXL-37015

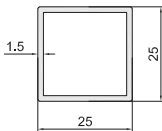
Minimum
500 kg



weight [kg/m]	0.260
perimeter [mm]	78

EXL-37575

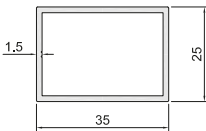
Minimum
500 kg



weight [kg/m]	0.380
perimeter [mm]	99

EXL-37594

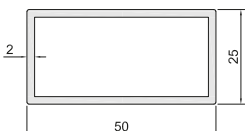
Minimum
500 kg



weight [kg/m]	0.461
perimeter [mm]	119

EXL-37591

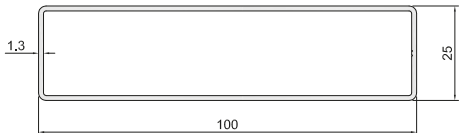
Minimum
500 kg



weight [kg/m]	0.766
perimeter [mm]	149

EXL-37645

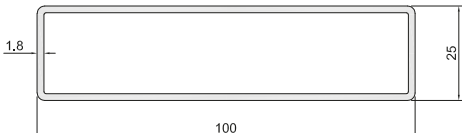
Minimum
500 kg



weight [kg/m]	0.851
perimeter [mm]	247

EXL-05594

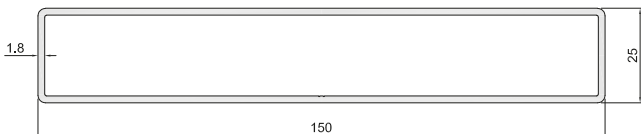
Minimum
500 kg



weight [kg/m]	1.171
perimeter [mm]	247

EXL-39543

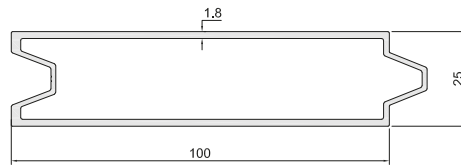
Minimum
500 kg



weight [kg/m]	1.657
perimeter [mm]	347

EXL-37453

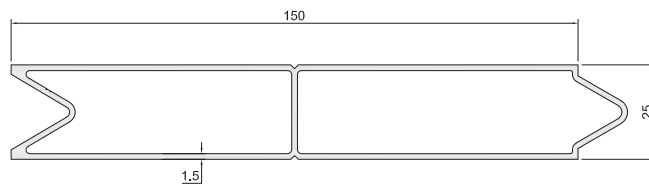
Minimum
500 kg



weight [kg/m]	1.245
perimeter [mm]	278

EXL-05588

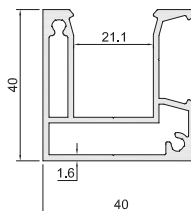
Minimum
500 kg



weight [kg/m]	1.620
perimeter [mm]	383

EXL-39799

Minimum
350 kg



weight [kg/m]	0.933
perimeter [mm]	235

EXL-39800

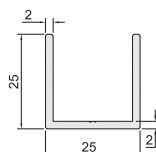
Minimum
350 kg



weight [kg/m]	0.118
perimeter [mm]	62

EXL-37617

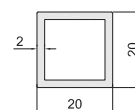
Minimum
350 kg



weight [kg/m]	0.382
perimeter [mm]	146

EXL-37507

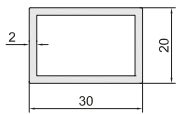
Minimum
350 kg



weight [kg/m]	0.389
perimeter [mm]	79

EXL-37513

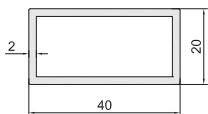
Minimum
350 kg



weight [kg/m]	0.497
perimeter [mm]	99

EXL-37514

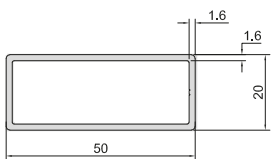
Minimum
500 kg



weight [kg/m]	0.605
perimeter [mm]	119

EXL-37019

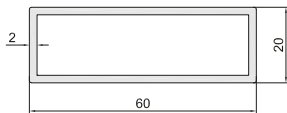
Minimum
350 kg



weight [kg/m]	0.575
perimeter [mm]	138

EXL-37576

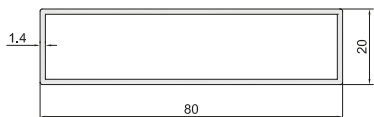
Minimum
500 kg



weight [kg/m]	0.820
perimeter [mm]	159

EXL-39802

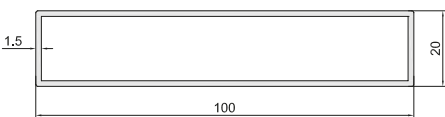
Minimum
500 kg



weight [kg/m]	0.734
perimeter [mm]	199

EXL-39803

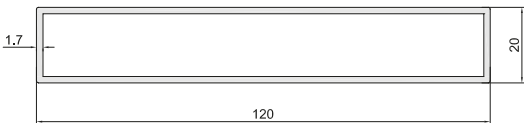
Minimum
500 kg



weight [kg/m]	0.947
perimeter [mm]	239

EXL-39804

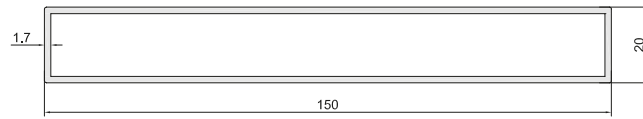
Minimum
500 kg



weight [kg/m]	1.253
perimeter [mm]	279

EXL-39805

Minimum
500 kg



weight [kg/m]	1.529
perimeter [mm]	339

EXL-39806

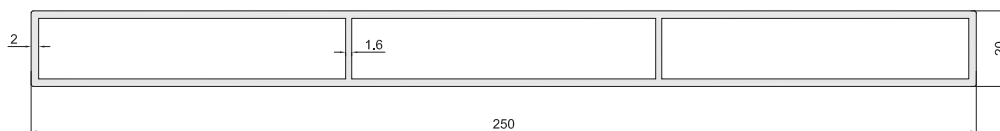
Minimum
1000 kg



weight [kg/m]	2.217
perimeter [mm]	439

EXL-39807

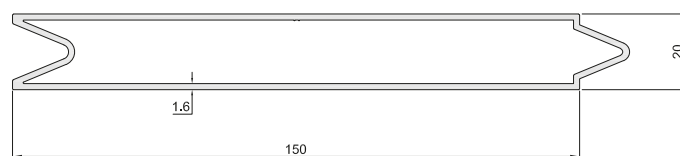
Minimum
1000 kg



weight [kg/m]	3.010
perimeter [mm]	539

EXL-50258

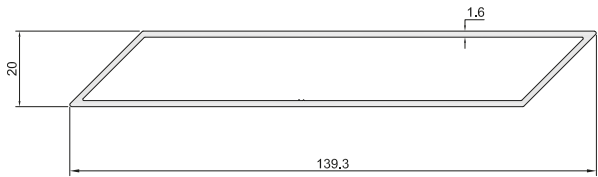
Minimum
500 kg



weight [kg/m]	1.598
perimeter [mm]	375

EXL-50259

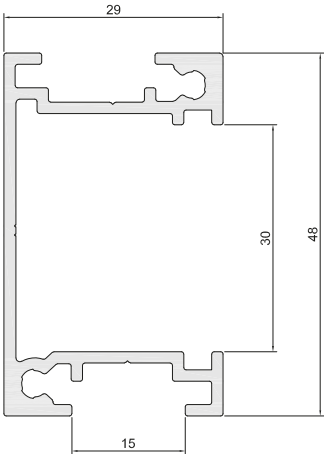
Minimum
500 kg



weight [kg/m]	1.235
perimeter [mm]	295

EXL-50414

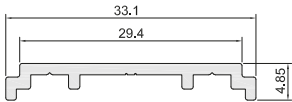
Minimum
350 kg



weight [kg/m]	0.670
perimeter [mm]	295

EXL-50412

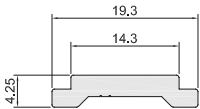
Minimum
350 kg



weight [kg/m]	0.175
perimeter [mm]	89

EXL-50415

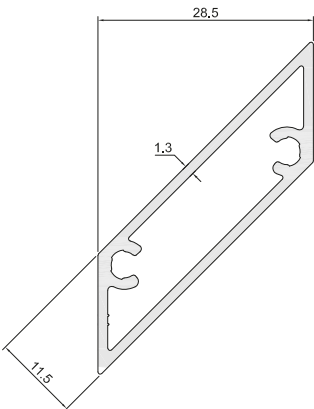
Minimum
350 kg



weight [kg/m]	0.154
perimeter [mm]	48

EXL-50413

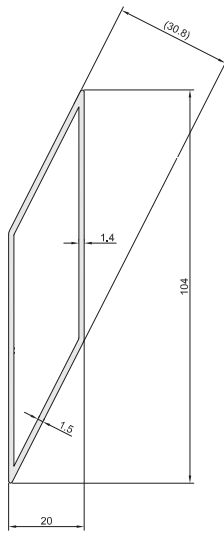
Minimum
500 kg



weight [kg/m]	0.433
perimeter [mm]	112

EXL-50515

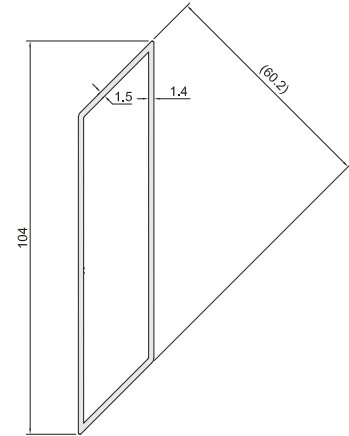
Minimum
500 kg



weight [kg/m]	0.817
perimeter [mm]	218

EXL-50547

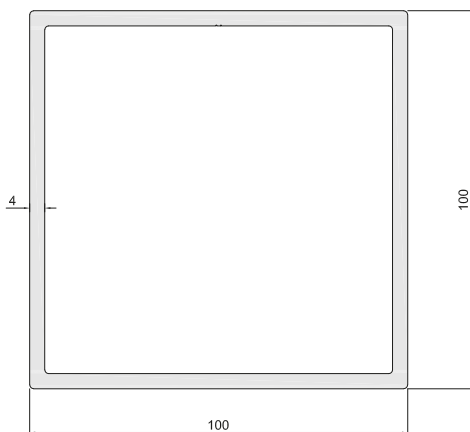
Minimum
500 kg



weight [kg/m]	0.840
perimeter [mm]	436

EXL-35226

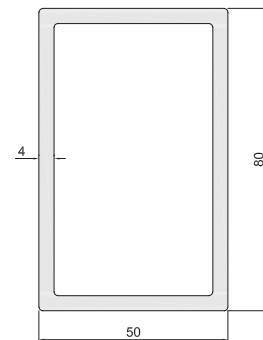
Minimum
1000 kg



weight [kg/m]	4.147
perimeter [mm]	398

EXL-39801

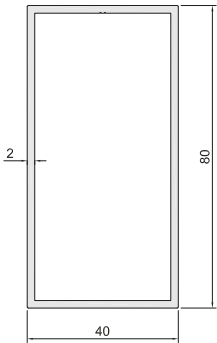
Minimum
1000 kg



weight [kg/m]	2.635
perimeter [mm]	258

EXL-37660

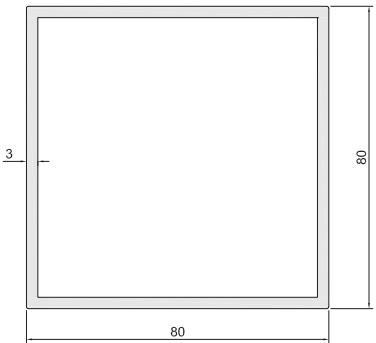
Minimum
350 kg



weight [kg/m]	1.252
perimeter [mm]	239

EXL-37592

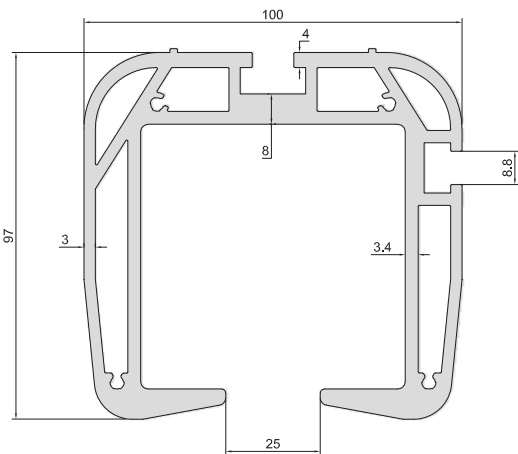
Minimum
500 kg



weight [kg/m]	2.494
perimeter [mm]	319

EXL-39877

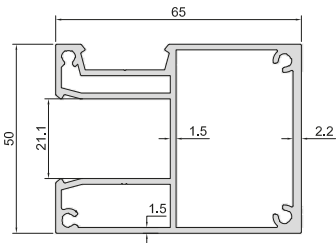
Minimum
1000 kg



weight [kg/m]	6.349
perimeter [mm]	663

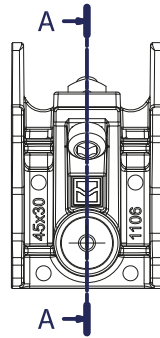
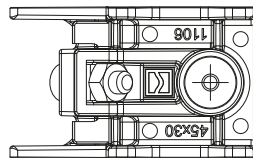
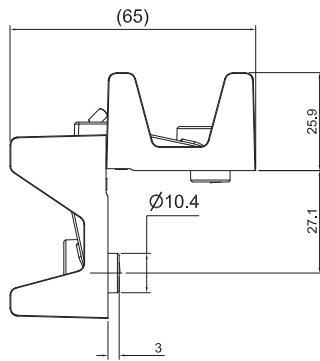
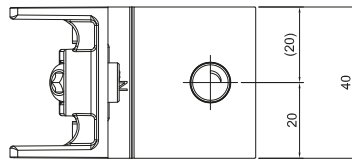
EXL-50077

Minimum
350 kg

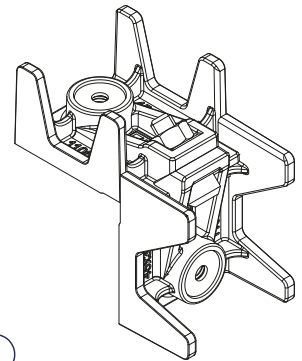
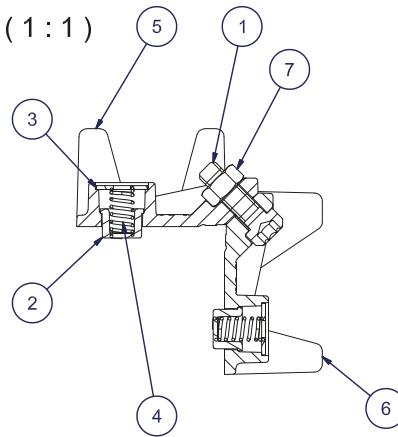


weight [kg/m]	1.492
perimeter [mm]	304

1106



A-A (1 : 1)



Profile connection EXL-50077

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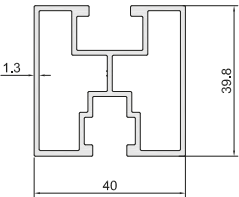


QUALANOD
ISO 9001
CE

Profiles for photovoltaics

EXL-39666

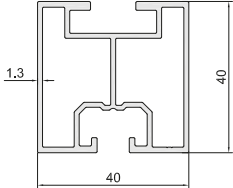
Minimum
350 kg



weight [kg/m]	0.867
perimeter [mm]	234

EXL-39665

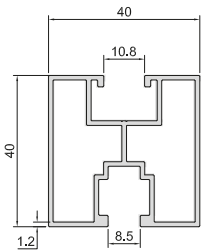
Minimum
350 kg



weight [kg/m]	0.888
perimeter [mm]	247

EXL-39849

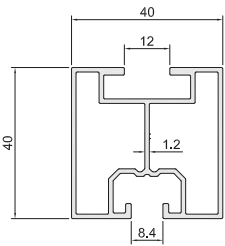
Minimum
500 kg



weight [kg/m]	0.792
perimeter [mm]	244

EXL-50398

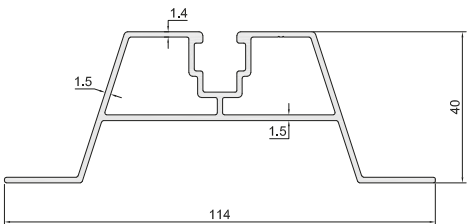
Minimum
350 kg



weight [kg/m]	0.805
perimeter [mm]	248

EXL-39767

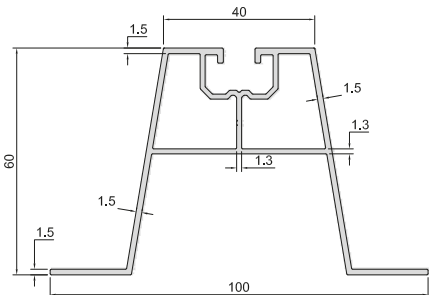
Minimum
500 kg



weight [kg/m]	1.099
perimeter [mm]	347

EXL-39957

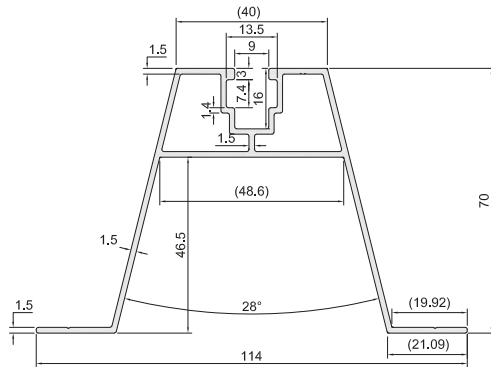
Minimum
500 kg



weight [kg/m]	1.150
perimeter [mm]	586

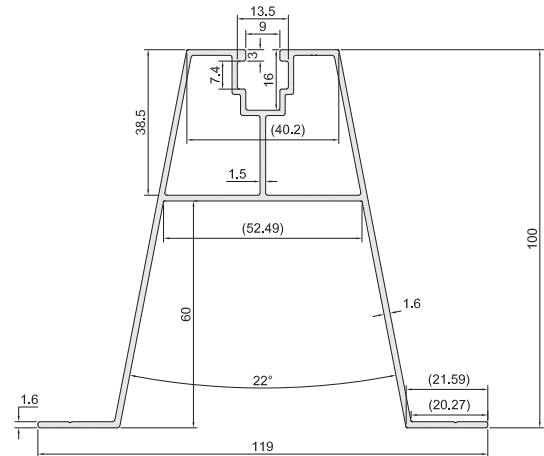
Standard profiles

Minimum
500 kg



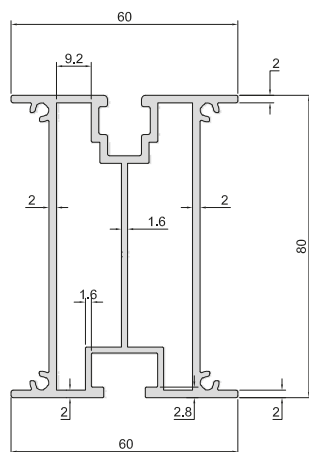
weight [kg/m]	1.262
perimeter [mm]	448

Minimum
500 kg



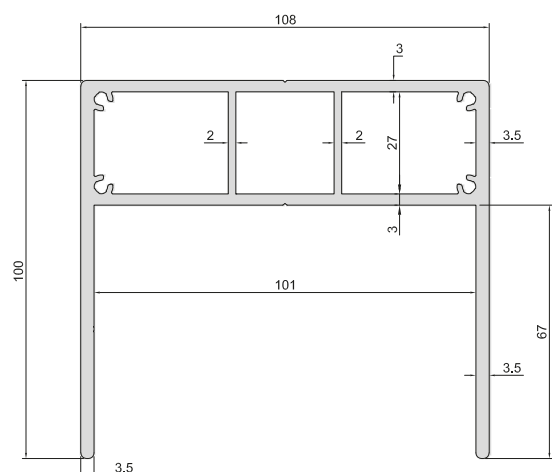
weight [kg/m]	1.634
perimeter [mm]	539

Minimum
500 kg



weight [kg/m]	2.108
perimeter [mm]	795

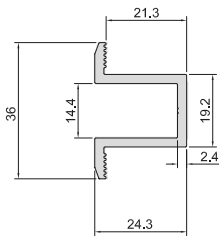
Minimum
500 kg



weight [kg/m]	3.902
perimeter [mm]	935

EXL-39900

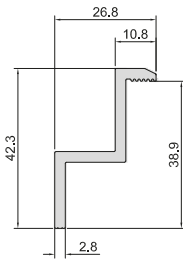
Minimum
350 kg



weight [kg/m]	0.520
perimeter [mm]	171

EXL-39901

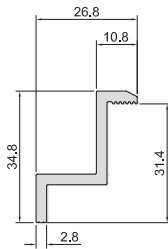
Minimum
350 kg



weight [kg/m]	0.501
perimeter [mm]	141

EXL-39902

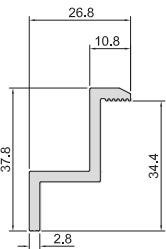
Minimum
350 kg



weight [kg/m]	0.444
perimeter [mm]	126

EXL-39903

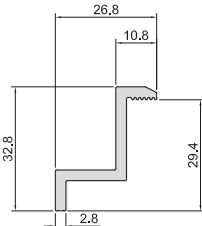
Minimum
350 kg



weight [kg/m]	0.467
perimeter [mm]	132

EXL-39906

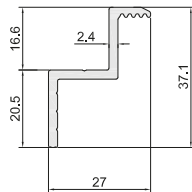
Minimum
500 kg



weight [kg/m]	0.429
perimeter [mm]	122

EXL-39693

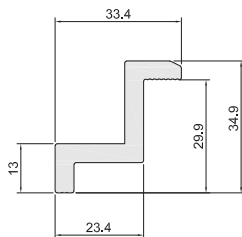
Minimum
350 kg



weight [kg/m]	0.390
perimeter [mm]	131

EXL-50518

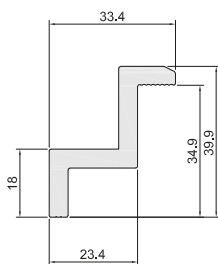
Minimum
350 kg



weight [kg/m]	0.845
perimeter [mm]	136

EXL-50519

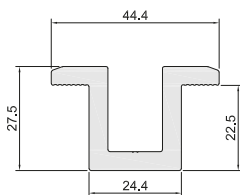
Minimum
350 kg



weight [kg/m]	0.912
perimeter [mm]	146

EXL-50517

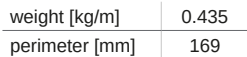
Minimum
350 kg



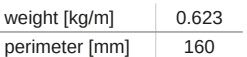
weight [kg/m]	1.190
perimeter [mm]	188

Standard profiles

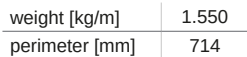
Minimum
350 kg



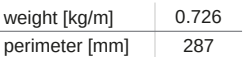
Minimum
500 kg



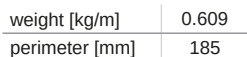
Minimum
500 kg



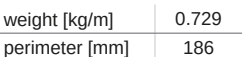
Minimum
500 kg



Minimum
500 kg



Minimum
500 kg



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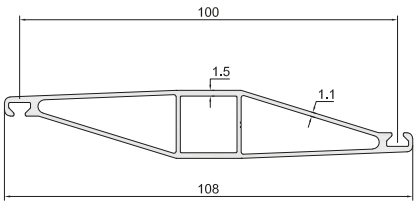


QUALANOD
ISO 9001
CE

Profiles for air conditioning

EXL-39473

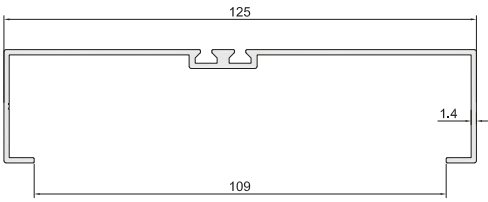
Minimum
500 kg



weight [kg/m]	0.831
perimeter [mm]	248

EXL-39523

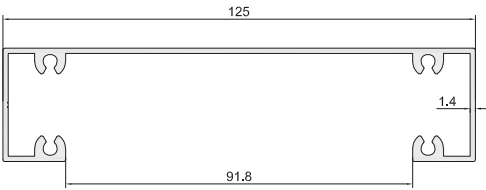
Minimum
500 kg



weight [kg/m]	0.822
perimeter [mm]	422

EXL-39524

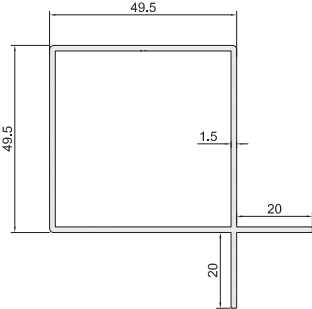
Minimum
500 kg



weight [kg/m]	1.122
perimeter [mm]	499

EXL-39815

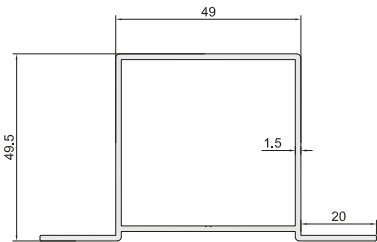
Minimum
500 kg



weight [kg/m]	0.937
perimeter [mm]	276

EXL-39816

Minimum
500 kg



weight [kg/m]	0.933
perimeter [mm]	280

Profiles for air conditioning

Standard profiles

Notes

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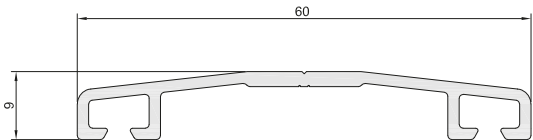


QUALANOD
ISO 9001
CE

Profiles for polycarbonates

EXL-37729

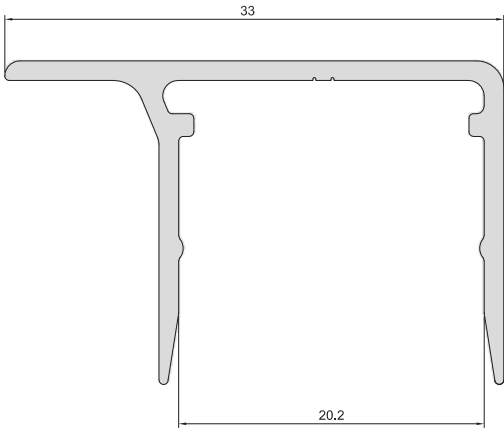
Minimum
350 kg



weight [kg/m]	0.388
perimeter [mm]	183

EXL-37686

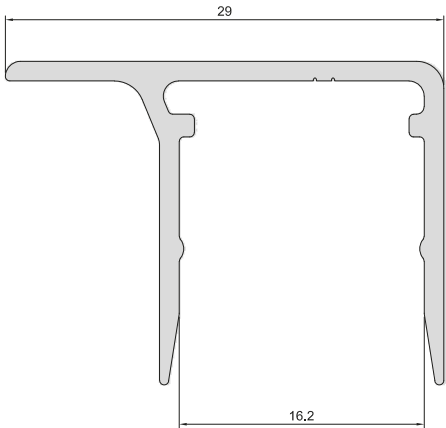
Minimum
350 kg



weight [kg/m]	0.260
perimeter [mm]	150

EXL-37688

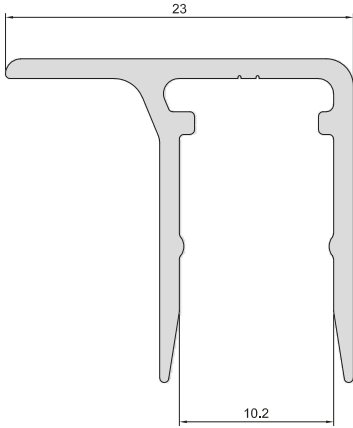
Minimum
350 kg



weight [kg/m]	0.246
perimeter [mm]	141

EXL-37687

Minimum
350 kg



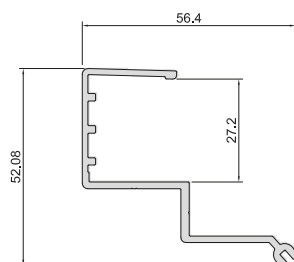
weight [kg/m]	0.224
perimeter [mm]	129

Profiles for polycarbonates

Standard profiles

EXL-50213

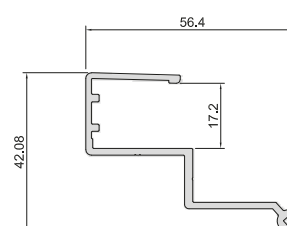
Minimum
350 kg



weight [kg/m]	0.643
perimeter [mm]	275

EXL-50212

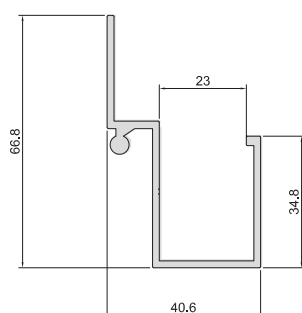
Minimum
350 kg



weight [kg/m]	0.587
perimeter [mm]	251

EXL-50211

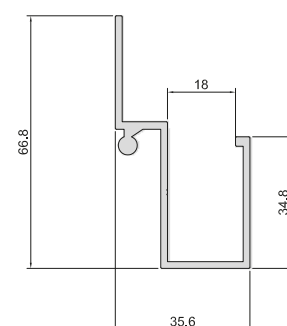
Minimum
350 kg



weight [kg/m]	0.764
perimeter [mm]	298

EXL-50214

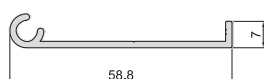
Minimum
350 kg



weight [kg/m]	0.740
perimeter [mm]	288

EXL-50215

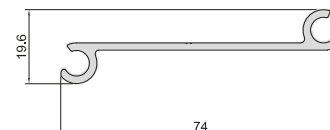
Minimum
350 kg



weight [kg/m]	0.345
perimeter [mm]	153

EXL-50216

Minimum
350 kg



weight [kg/m]	0.529
perimeter [mm]	200

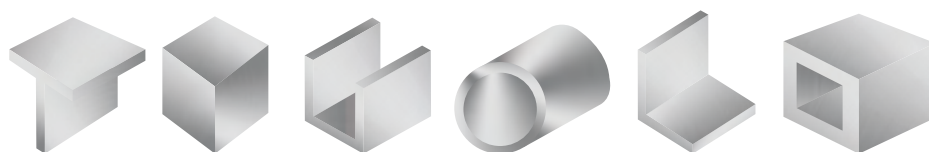
Exlabesa Extrusion Opole sp. z o. o.

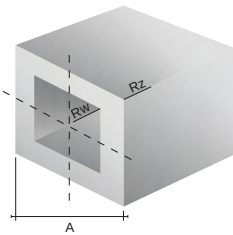
ul. Porcelitowa 4, Tułowice
49-130 — Opolskie (Poland)
Tel. +48 774 600 250 Fax +48 774 266 085
info@exlabesa.pl
www.exlabesa.com



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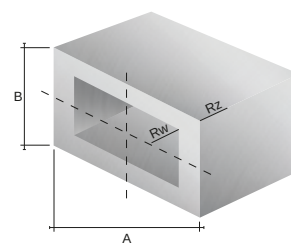
Standard profiles





Square tubes

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-50234	150	x	5.0	1.0	1.0	7.830	1157	1000
EXL-37065	120	x	8.0	5.0	13.0	9.343	458	1000
EXL-35226	100	x	4.0	1.0	1.0	4.147	765	1000
EXL-37592	80	x	3.0	0.0	0.5	2.494	319	500
EXL-20808	63	x	3.0			1.909	252	500
EXL-06254	60	x	4.0			2.492	240	1000
EXL-50269	60	x	4.0	1.0	5.0	2.364	438	500
EXL-37674	60	x	3.0	0.0	0.3	1.846	240	350
EXL-39599	60	x	2.0	1.0	2.0	1.246	237	1000
EXL-37512	50	x	5.0	0.0	0.3	2.430	199	1000
EXL-37511	50	x	3.0	0.0	0.3	1.523	199	500
EXL-37033	50	x	2.0	0.3	0.3	1.040	200	500
EXL-30040	50	x	1.9			0.963	200	1000
EXL-37510	40	x	4.0	0.0	0.3	1.555	159	500
EXL-37509	40	x	2.0	0.0	0.3	0.821	159	500
EXL-06869	38	x	3.0			1.138	152	500
EXL-37597	35	x	2.0	0.0	0.3	0.712	139	500
EXL-01644	35	x	1.1			0.403	140	500
EXL-37508	30	x	2.0	0.0	0.3	0.605	119	500
EXL-37621	25	x	2.0	0.5	1.5	0.492	97	500
EXL-37575	25	x	1.5	0.0	0.5	0.380	99	500
EXL-01501	25	x	1.4			0.357	100	500
EXL-01672	25	x	1.1			0.283	100	500
EXL-37507	20	x	2.0	0.0	0.3	0.389	79	500
EXL-50319	20	x	1.5	0.3	0.5	0.300	79	500
EXL-37016	15	x	1.3	0.0	1.0	0.190	58	500

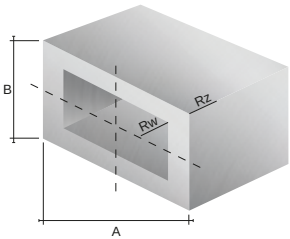


Rectangular tubes

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
 EXL-39807	250	20	2.0	0.0	0.5	3.010	1121	1000
EXL-6921	203.5	127	10	1	1	16.830	1239	1000
 EXL-50281	200	100	2.5	0.3	0.5	4.623	153	1000
EXL-39806	200	20	1.9			2.217	439	1000
EXL-37612	160	80	4.0	0.0	0.5	5.010	479	1000
EXL-37008	150	100	3.0	0.3	0.3	3.952	499	1000
EXL-09234	150	76	2.5		2.0	3.065	452	1000
EXL-39543	150	25	1.8	0.5	2.0	1.657	682	500
EXL-39805	150	20	1.7			1.529	339	500
EXL-37124	130	55	8	3	5	7.263	361	1000
EXL-39804	120	20	1.7			1.253	279	500
EXL-50676	100	60	3.0	0.0	0.3	2.494	616	500
EXL-01679	100	50	3.0			2.379	300	1000
EXL-05594	100	25	1.8			1.171	250	500
EXL-37645	100	25	1.3			0.851	247	350
EXL-39803	100	20	1.5			0.947	239	500
EXL-35084	97	23	3.0			1.784	240	1000
EXL-06984	80	60	4.0			2.851	280	1000
EXL-37578	80	60	3.0	0.0	0.5	2.170	279	500
EXL-37676	80	40	4.0	0.0	2.0	2.410	240	1000
EXL-37660	80	40	2.0	0.0	0.3	1.252	239	350
EXL-37659	80	35	3.5	0.0	0.3	2.041	230	1000
EXL-39802	80	20	1.4			0.734	199	500
EXL-37577	80	18	2.0	0.0	0.5	1.015	195	500
EXL-39600	70	40	3	1.0	2.0	1.678	217	1000
EXL-37677	70	30	2.0	0.0	0.3	1.036	185	500
EXL-06531	70	24	1.4			0.667	188	500

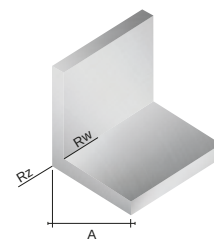


Profile with baffles



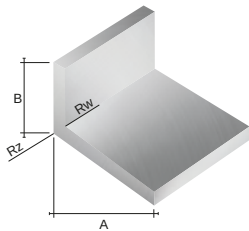
Rectangular tubes

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-06198	65	24	1.2			0.551	178	500
EXL-20142	60	47	3.0			1.636	214	1000
EXL-37516	60	40	2.0	0.0	0.3	1.037	199	500
EXL-37574	60	30	2.0	1.0	3.0	0.910	175	500
EXL-06384	60	22	1.1			0.487	164	500
EXL-37576	60	20	2.0	0.0	0.5	0.820	159	500
EXL-37515	50	30	2.0	0.0	0.3	0.821	159	500
EXL-37591	50	25	2.0	0.0	0.5	0.766	149	500
EXL-37019	50	20	1.6	0.5	1.0	0.575	138	500
EXL-37596	40	30	2.0	0.0	0.3	0.712	139	500
EXL-06015	40	20	2.5			0.743	120	1000
EXL-37514	40	20	2.0	0.0	0.3	0.605	119	500
EXL-30258	37	29.5	1.8			0.603	133	500
EXL-37595	35	25	2.0	0.0	0.3	0.604	119	500
EXL-37594	35	25	1.5	0.0	0.3	0.461	119	500
EXL-37513	30	20	2.0	0.0	0.3	0.497	99	500
EXL-37648	30	18	1.3	0.0	0.5	0.318	95	500
EXL-37600	29.6	14.6	1.1	0.0	1.0	0.247	87	500
EXL-50332	27	20	2.0			0.464	93	500
EXL-37015	25	15	1.3	0.0	1.0	0.260	78	500
EXL-37601	24.4	14.4	1.0	0.0	1.0	0.196	76	500
EXL-37005	20	13	1.2	0.0	1.0	0.196	64	500
EXL-37662	18	12	1.0	0.0	0.3	0.151	59	500



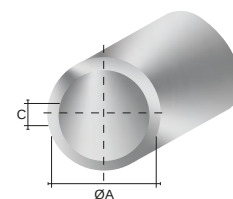
Equal angles

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień R _w Radius R _w [mm]	Promień R _z Radius R _z [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37172	50	x	6.0	x	0.5	1.527	200	500
EXL-37518	50	x	5.0	x	0.5	1.283	200	500
EXL-09420	50	x	2.0	x	0.3	0.543	200	500
EXL-37506	40	x	4.0	x	0.3	0.821	159	500
EXL-39705	40	x	3.0	x	0.3	0.623	160	500
EXL-37505	40	x	2.0	x	0.3	0.421	159	500
EXL-08762	38	x	3.0	x		0.594	151	500
EXL-37693	35	x	3.0	x	0.3	0.542	140	500
EXL-37503	30	x	2.0	x	0.3	0.313	119	500
EXL-37501	25	x	2.0	x	0.3	0.259	99	500
EXL-37500	20	x	2.0	x	0.3	0.205	79	500



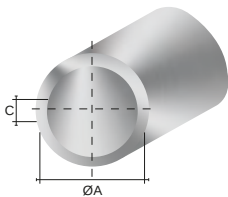
Unequal angles

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37635	200	50	3.0	x	0.3	2.000	499	1000
EXL-37634	180	50	3.0	x	0.3	1.838	459	1000
EXL-37633	160	50	3.0	x	0.3	1.676	419	1000
EXL-37564	150	50	5.0	x	0.5	2.632	399	500
EXL-37582	140	50	3.0	x	0.5	1.514	379	500
EXL-37632	120	50	3.0	x	0.3	1.352	339	500
EXL-37581	100	50	5.0	x	0.5	1.957	299	500
EXL-37631	100	50	3.0	x	0.3	1.190	299	500
EXL-39613	80	50	5.0	x	0.3	1.687	259	1000
EXL-37630	80	50	3.0	x	0.3	1.028	259	500
EXL-37191	80	40	3.0	x	0.3	0.947	240	500
EXL-37605	75	50	8.0	x	0.3	2.528	250	1000
EXL-37013	75	50	6.0	x	0.3	1.928	249	500
EXL-37629	60	45	1.8	x	0.3	0.501	209	500
EXL-37190	60	40	3.0	x	0.3	0.785	200	500
EXL-37012	60	30	7.0	x	0.3	1.568	180	500
EXL-37580	50	30	4.0	x	0.5	0.821	159	500
EXL-08798	45	10	3.0	x		0.409	107	500
EXL-37613	40	30	3.0	x	0.3	0.542	139	500
EXL-37694	40	25	3.0	x	0.3	0.502	130	500
EXL-37504	40	20	2.0	x	0.3	0.313	119	500
EXL-37614	30	25	1.2	x	0.3	0.174	109	500
EXL-37502	30	20	2.0	x	0.3	0.259	99	500
EXL-37579	30	15	2.0	x	0.5	0.231	89	500



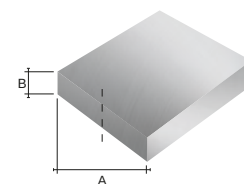
Round tubes

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37609	160	x	3.0	x	x	3.995	503	1000
EXL-37521	110	x	5.0	x	x	4.453	346	1000
EXL-37584	100	x	5.0	x	x	4.029	314	1000
EXL-37154	74	x	11.0	x	x	5.878	232	1000
EXL-01608	70	x	2.0	x	x	1.188	220	500
EXL-50490	60	x	15	x	x	5.726	188	500
EXL-50491	60	x	6	x	x	2.748	188	500
EXL-37604	60	x	5.0	x	x	2.332	188	1000
EXL-37669	60	x	3.0	x	x	1.450	188	500
EXL-37616	60	x	2.0	x	x	0.984	188	500
EXL-01549	60	x	1.5	x	x	0.744	188	500
EXL-06897	51.7	x	1.5	x	x	0.639	162	500
EXL-09914	51	x	2.0	x	x	0.831	160	500
EXL-37520	50	x	5.0	x	x	1.908	157	500
EXL-37627	50	x	4.0	x	x	1.561	157	1000
EXL-37692	50	x	3.0	x	x	1.196	157	500
EXL-20856	50	x	2.0	x	x	0.814	157	500
EXL-37100	50	x	1.5	x	x	0.617	157	500
EXL-37639	48.3	x	4.1	x	x	1.537	152	1000
EXL-39216	48.3	x	4	x	x	1.503	152	1000
EXL-39601	48.3	x	3	x	x	1.153	152	1000
EXL-37618	45	x	3.0	x	x	1.069	141	500
EXL-06931	41.6	x	2.0	x	x	0.672	131	500
EXL-39215	40	x	2.5	x	x	0.795	126	1000
EXL-37625	40	x	2.0	x	x	0.644	126	500
EXL-37014	38	x	3.0	x	x	0.890	119	500
EXL-09842	37.5	x	1.3	x	x	0.402	118	500
EXL-09549	36.8	x	1.5	x	x	0.473	116	500
EXL-39343	35.4	x	4.7	x	x	1.224	111	1000



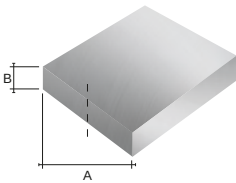
Round tubes

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37638	35.05	x	4.425	x	x	1.149	110	1000
EXL-32766	35	x	1.9	x	x	0.533	110	500
EXL-37663	35	x	1.5	x	x	0.426	110	500
EXL-37519	30	x	5.0	x	x	1.060	94	500
EXL-37611	30	x	3.0	x	x	0.687	94	500
EXL-09645	30	x	2.0	x	x	0.489	94	500
EXL-37673	30	x	1.0	x	x	0.246	94	500
EXL-08575	29	x	1.5	x	x	0.350	91	500
EXL-20060	25	x	6.5	x	x	1.015	79	500
EXL-37603	25	x	3.0	x	x	0.560	79	500
EXL-20063	25	x	1.5	x	x	0.299	79	500
EXL-37626	20	x	2.0	x	x	0.305	63	500
EXL-37670	20	x	1.5	x	x	0.235	63	500
EXL-50311	16	x	2.0	x	x	0.238	50	500
EXL-37661	16	x	1.5	x	x	0.184	50	500
EXL-50402	12	x	2.0	x	x	0.170	38	500



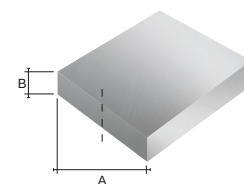
Flat bars

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37562	150	20	x	x	x	8.100	320	1000
EXL-37680	150	10	x	x	x	4.050	339	1000
EXL-37561	120	25	x	x	x	8.100	289	1000
EXL-37563	120	15	x	x	x	4.860	269	1000
EXL-37549	120	10	x	x	x	3.240	259	1000
EXL-37182	100	30	x	x	x	8.100	260	1000
EXL-37560	100	25	x	x	x	6.750	249	1000
EXL-37559	100	20	x	x	x	5.400	239	1000
EXL-37558	100	15	x	x	x	4.050	229	1000
EXL-37557	100	10	x	x	x	2.700	219	1000
EXL-37185	90	30	x	x	x	7.290	239	1000
EXL-37556	90	15	x	x	x	3.645	209	1000
EXL-37555	80	40	x	x	x	8.640	239	1000
EXL-37554	80	35	x	x	x	7.560	229	1000
EXL-37553	80	30	x	x	x	6.480	219	1000
EXL-37552	80	25	x	x	x	5.400	209	1000
EXL-37551	80	20	x	x	x	4.320	199	1000
EXL-37550	80	15	x	x	x	3.240	189	1000
EXL-37545	80	10	x	x	x	2.160	179	1000
EXL-37181	70	50	x	x	x	9.450	239	1000
EXL-37180	70	40	x	x	x	7.560	219	1000
EXL-37544	70	35	x	x	x	6.615	209	1000
EXL-37543	70	30	x	x	x	5.670	199	1000
EXL-37542	70	25	x	x	x	4.725	189	1000
EXL-37541	70	20	x	x	x	3.780	179	1000
EXL-37540	70	15	x	x	x	2.835	169	1000
EXL-37539	70	10	x	x	x	1.890	159	1000
EXL-37573	65	30	x	x	x	5.265	189	1000
EXL-37194	65	10	x	x	x	1.755	149	1000



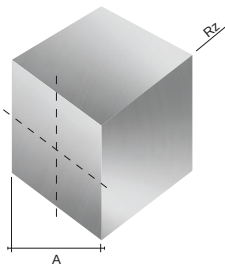
Flat bars

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37593	60	50	x	x	x	8.099	219	1000
EXL-37179	60	45	x	x	x	7.290	209	1000
EXL-37538	60	40	x	x	x	6.480	199	1000
EXL-37537	60	35	x	x	x	5.670	189	1000
EXL-37536	60	30	x	x	x	4.860	179	1000
EXL-37184	60	25	x	x	x	4.050	169	1000
EXL-37535	60	20	x	x	x	3.240	159	1000
EXL-37534	60	15	x	x	x	2.430	149	1000
EXL-37533	60	10	x	x	x	1.620	139	1000
EXL-37567	60	8	x	x	x	1.296	135	1000
EXL-37668	60	5	x	x	x	0.810	129	500
EXL-37178	55	30	x	x	x	4.455	169	1000
EXL-37532	50	40	x	x	x	5.400	179	1000
EXL-37531	50	30	x	x	x	4.050	159	1000
EXL-20055	50	25	x	x	x	3.375	150	1000
EXL-37530	50	20	x	x	x	2.700	139	1000
EXL-37529	50	15	x	x	x	2.025	129	1000
EXL-37528	50	10	x	x	x	1.350	119	1000
EXL-08356	50	8	x	x	x	1.080	116	1000
EXL-20639	50	4	x	x	x	0.540	108	500
EXL-37590	50	2	x	x	x	0.269	102	500
EXL-37527	45	25	x	x	x	3.307	139	1000
EXL-37548	45	20	x	x	x	2.430	129	1000
EXL-37201	45	15	x	x	x	1.822	119	1000
EXL-37183	40	30	x	x	x	3.240	139	1000
EXL-37177	40	25	x	x	x	2.700	129	1000
EXL-37526	40	20	x	x	x	2.160	119	1000
EXL-37517	40	12	x	x	x	1.296	103	500
EXL-37672	40	10	x	x	x	1.080	99	500



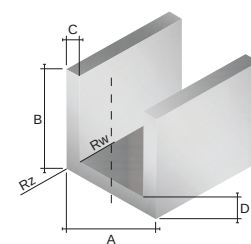
Flat bars

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37667	40	5	x	x	x	0.540	89	1000
EXL-37035	40	3	x	x	x	0.324	85	500
EXL-37589	40	2	x	x	x	0.215	83	500
EXL-37525	35	25	x	x	x	2.632	119	1000
EXL-37524	35	20	x	x	x	1.890	109	1000
EXL-37523	30	25	x	x	x	2.025	109	1000
EXL-37522	30	15	x	x	x	1.215	89	1000
EXL-37176	30	12	x	x	x	0.972	83	1000
EXL-01577	30	8	x	x	x	0.645	74	500
EXL-37572	30	6	x	x	x	0.486	71	1000
EXL-37571	30	5	x	x	x	0.405	69	500
EXL-39241	30	3	x	x	x	0.243	65	500
EXL-37566	25	5	x	x	x	0.337	59	500
EXL-37588	25	2	x	x	x	0.134	53	500
EXL-50265	20	3	x	x	x	0.161	46	500



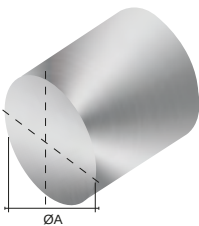
Square bars

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37547	55	x	x	x		8.167	219	1000
EXL-37546	50	x	x	x		6.750	199	1000
EXL-37186	45	x	x	x		5.467	179	1000
EXL-01517	25	x	x	x		1.688	99	1000
EXL-37570	20	x	x	x		1.080	79	1000
EXL-37620	15	x	x	x		0.608	59	500



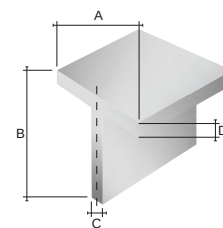
Equal channels

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Ścianka D Wall th. D [mm]	Promień R _w Radius R _w [mm]	Promień R _z Radius R _z [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-06794	250	100	10.0	10.0			11.723	869	1000
EXL-06266	160	80	10.0	10.0	12.0		8.678	639	1000
EXL-37067	160	80	4.0	6.0	11.0	15.0	4.069	606	1000
EXL-06768	150	75	4.0	5.0		8.0	3.493	580	1000
EXL-37068	120	80	4.0	6.0	11.0	15.0	3.421	526	1000
EXL-06769	100	75	4.0	5.0		8.0	2.816	480	1000
EXL-39615	100	55	8.0	8.0	0.5	0.5	4.190	402	1000
EXL-39614	100	55	6.0	6.0	0.5	0.5	3.207	406	1000
EXL-37173	100	40	4.0	4.0	0.5	0.5	1.863	351	500
EXL-37343	80	50	5	x	1	4	2.262	342	1000
EXL-37608	80	40	5.0	5.0		1.0	2.052	305	500
EXL-37192	80	40	3.0	3.0	0.0	0.3	1.247	314	500
EXL-06489	60	74	6.0	6.0		4.0	3.148	397	1000
EXL-37902	60	40	5.0	5.0	0.3	0.3	1.754	269	1000
EXL-37193	60	40	3.0	3.0	0.0	0.3	1.085	274	1000
EXL-37665	60	40	2.5	2.5	0.0	0.3	0.911	275	500
EXL-37666	50	50	2.0	2.0	0.0	0.3	0.788	296	500
EXL-37664	50	30	3.0	3.0	0.0	0.3	0.842	214	500
EXL-37675	50	30	2.0	2.0	0.0	0.3	0.572	216	500
EXL-09853	40.75	18.5	1.3	1.3		1.5	0.264	150	500
EXL-37587	40	40	2.0	2.0		0.5	0.626	235	500
EXL-37987	40	30	3.0	3.0	0.5	0.5	0.761	193	500
EXL-37599	40	30	2.0	2.0	0.0	0.3	0.518	196	500
EXL-37586	30	20	3.0	3.0		0.5	0.518	133	500
EXL-37617	25	25	2.0	2.0			0.382	146	500
EXL-37598	20	20	2.0	2.0			0.302	116	500
EXL-06859	20	9	1.5	3.0			0.211	70	500
EXL-37585	18	18	2.0	2.0		0.5	0.269	103	500
EXL-37615	11.6	13.2	1.2	1.2		0.3	0.115	74	500
EXL-37606	10	10	1.5	1.5		0.3	0.109	57	500



Round bars

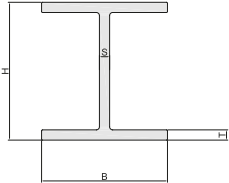
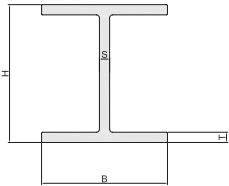
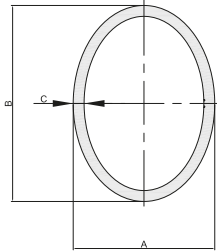
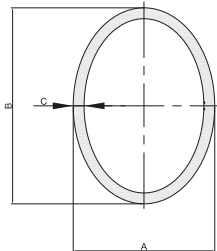
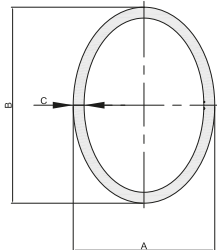
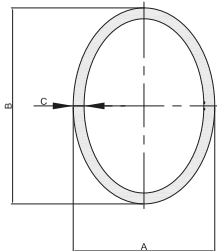
Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-16028	80	x	x	x	x	13.570	251	1000
EXL-37569	63	x	x	x	x	8.417	198	1000
EXL-16023	55	x	x	x	x	6.415	173	1000
EXL-16022	50	x	x	x	x	5.694	157	1000
EXL-16021	45	x	x	x	x	4.453	141	1000
EXL-16020	42	x	x	x	x	3.741	132	1000
EXL-16019	40	x	x	x	x	3.640	126	1000
EXL-37188	38	x	x	x	x	3.062	119	1000
EXL-37187	36	x	x	x	x	2.748	113	1000
EXL-16017	35	x	x	x	x	2.790	110	1000
EXL-16016	32	x	x	x	x	2.171	101	1000
EXL-16011	25	x	x	x	x	1.326	79	500
EXL-16009	22	x	x	x	x	1.102	69	500
EXL-16007	20	x	x	x	x	0.848	63	500
EXL-16005	18	x	x	x	x	0.738	57	500
EXL-16002	15	x	x	x	x	0.512	47	500

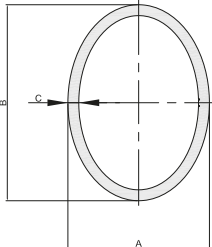
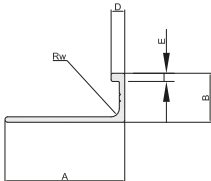
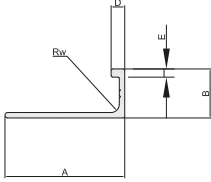
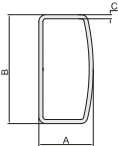


T sections

Nr kształtownika Profile no.	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Ścianka C Wall th. C [mm]	Ścianka D Wall th. D [mm]	Promień Rw Radius Rw [mm]	Promień Rz Radius Rz [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37671	110	50	2.0	2.0	x	0.3	0.853	319	500
EXL-20617	100	60	2.0	2.0	x		0.828	343	1000
EXL-37628	100	50	2.0	2.0	x	0.3	0.799	299	500
EXL-37695	80	43	2.5	2.0	x	0.3	0.708	245	500
EXL-37685	65	50	2.0	2.0	x	0.3	0.610	230	500
EXL-37583	40	40	4.0	4.0	x	0.5	0.820	159	500
EXL-04281	30	30	3.0	3.0	x	0.3	0.470	124	500

Special profiles

Nr kształtownika Profile no.	Rysunek Drawing	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Wymiar H Dimension H [mm]	Ścianka Wall th. [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37602		—	35	17.8	"S=1.5 T=1.3"	0.307	0.169	500
EXL-37607		—	16	13.0	"S=1.5 T=1.0"	0.130	0.086	500
EXL-37679		26	36	—	C=2	0.492	0.098	500
EXL-50311		16	16	—	C=2	0.238	89	500
EXL-37439		20	30	—	C=1.5	0.302	0.079	500
EXL-37440		18	44	—	C=1.5	0.393	0.102	500

Nr kształtownika Profile no.	Rysunek Drawing	Wymiar A Dimension A [mm]	Wymiar B Dimension B [mm]	Wymiar H Dimension H [mm]	Ścianka Wall th. [mm]	Waga Weight [kg]	Obwód Perimeter [mm]	Minimum [kg]
EXL-37441		26	36	—	C=1.5	0.378	0.098	500
EXL-37480		22	9	—	"C=1.0 D=2.5"	—	—	500
EXL-37472		22	11	—	"C=1.0 D=2.5"	—	—	500
EXL-50270		40	80	—	C=3	1.739	430	500

Notes

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